# **XCR100\_U** Rough Terrain Crane







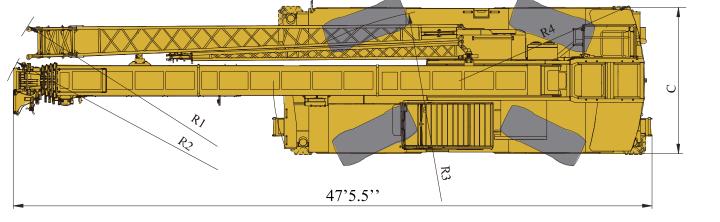
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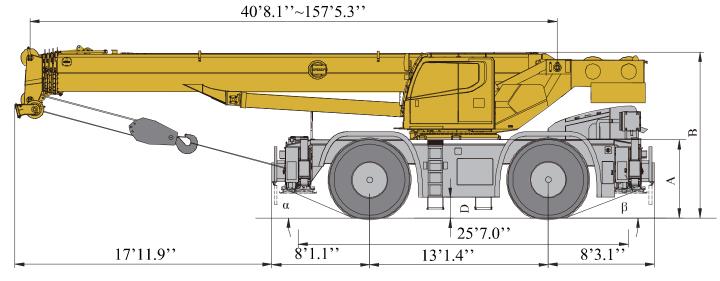
#### Contents

Contents	
Dimensions	3
Technical specifications	4-5
Weight / Working speeds	6
Counterweight	7
Boom / Jib combinations	8-9
Boom	10-12
Jib	13-15
Description of symbols	16
Table of main technical parameters	17-18
Notes	19

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	α	β	А	В	С	D	R1	R2	R3	R4
29.5R25	24°	24°	6'2.6"	12'9.4"	10'9.1"	1'9.6"	36'11.4"	38'0.1"	21'3.8"	14'10.8"





Dimensions

# **Technical specifications**

			Hydraulic	A dual variable displacement				
			system	A dual-variable displacement pump, used for hoisting, elevating and telescoping operations, and a gear pump, used for slewing,				
Boom	<ol> <li>basic boom and 4-telescoping sections,</li> <li>U-shape cross section welding structure.</li> <li>Double cylinder plus ropes telescoping mechanism.</li> <li>6 pulleys on boom head are standard.</li> <li>Boom 40.7ft~157.5ft.</li> </ol>	•		outrigger, steering and braking operations; a load sensitive proportional multi-way change valve is used as main valve; an independent hydraulic oil radiator. Tank capacity: approx. 279.2 gal.	•			
Jib	Two-section lattice structure. Three offset angles of $0^{\circ}$ , $15^{\circ}$ and $30^{\circ}$ are available. It is stowed along the side of the boom. Jib length $34.4$ ft $\sim$ 57.4ft. Made of high strength fine grained steel,	•		Hydraulic controlled pilot operation system is equipped with two levers controlling the main movements of the crane, by which speed may be felt.	•			
Frame	welded torsion-resistant frame type construction with large cross-section, high		Electrical System	24 V DC, two sets of 12 V battery in series.	•			
Outrigger	load-bearing capacity. 4 outriggers, H-shaped arrangement, which are controlled by electrical and hydraulic and located at both sides of chassis frame.		Main winch system	The system is driven by a hydraulic motor through a planetary gear reducer, with a normally closed brake and a balance valve equipped.	•			
Engine	B6.7, in line, six-cylinder water-cooled compression ignition diesel engine, manufactured by Cummins, with rated power of 280/2200(bhp/(r/min)), max. torque of 850/1500(lb.ft/(r/min)), U.S.	•	Auxiliary winch system	The system is driven by a hydraulic motor through a planetary gear reducer, with a normally closed brake and a balance valve equipped.	0			
Transmission	EPA Tier emission standard compliant Fuel tank capacity: approx. 80.6gal 6WG210, automatic transmission from ZF Germany, with 6 forward and 3 reverse	•	Slewing system	Single-row four-point ball contact slewing ring, driven by a hydraulic motor through planetary gear reducer, and with a normally	•			
	gears	•		closed brake fitted.				
Axles Suspensions	Both front and rear axles are for driving and steering, and the axles have features of great load bearing capacity Front axle is rigidly connected with frame; rear axle is equipped with swing hydraulic	•	Operator's cab	Tiltable cab, with sliding door and adjustable seat equipped. It is equipped with safe glass and roof protective grille. Sun shade is available for windshield and roof window.	•			
	suspensions, which have cushioning function when driving on roads; the rear suspension cylinder may be locked to rigid	•		Heater and air conditioner, radio, 12 V and 24 V DC outlets are standard.				
	state so as to meet the requirement for travel with a load suspended, increasing operation stability.		Safety devices	Hydraulic balance valve, hydraulic relief valve, hydraulic double-way valve and LMI. Lowering limiter is equipped in				
Tires	4 specialized off-road, large bearing capacity. Tire specifications: 29.5R25.	•		winch to prevent rope over- releasing. Anti-two block is fitted on the boom head to prevent rope	•			
Steering	Front axle independent steering, tight turning radius steering, crab walk steering	-		over-winding, 360° turntable locking device .				
	and rear axle independent steering modes are available. The steering angle can be	•	Countomysicht	22046lb	•			
	self-adjusted when changing mode.		Counterweight	3306lb	0			
Brakes	Service brake: double-circuit hydraulic disc brake, acting on all wheels. Automatically braking and alarm are		Hook Block	60USt hook block, 7.7USt hook block	•			
	available when the pressure in braking		Product parts list is as mentioned above.					
	system is too low.	•	<ul> <li>Please refer to the product quotation for specific parts.</li> <li>Symbol explanation:</li> <li>● ——it means the standard configuration;</li> </ul>					
	Parking brake: spring-loaded brake, acting on front axles, hydraulic-released							
	independent disc brake.							
				eans the optional configuration	,			
				and optional configuration				

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W	eig	ght
•••	<u> </u>	v

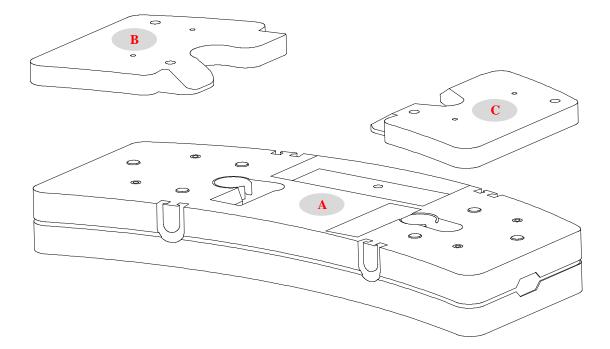
I┿┥			
Axle	1	2	Total weight
	62508	55100	117608 (22046lb counterweight)
lb	61004	59911	120915 (22046lb counterweight + Optional 3306lb counterweight)
Ś		I	
Hook	Part of lines	Weight (lb)	Notes
60USt	8	1036	Single hook
7.7USt	1	463	Single hook

#### Working speeds

		mpl	R. C.						
29	.5 R 25	21.6		64.6%					
作业机构	W	orking speed	Max. single line	Rope diameter/					
Drive			pull	length					
	0-475.7 ft/min, no	o load, 4th layer	17550lb	0.7874in/787.4ft					
	0-295.3 ft/min, no	o load, 4th layer	17550lb	0.7874in/492.1ft					
300	0-2r/min								
4	Approx. 55s for boo	Approx. 55s for boom elevation from -1.5° to 80°							
1	Approx. 110s for bo	om extension from 40.7	ft to 157.5ft						

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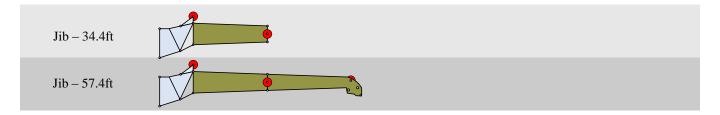
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Counterweight	А	B (optional)	C ( optional )
Size (L×W×H) ft	10.7×5.0×1.8	4.5×3.2×0.4	4.5×3.2×0.4
Weight lb	22046	1653	1653

Working mode	0 lb	22046lb	22046lb +3306lb ( Optional )
Combinations		А	A+B+C

#### **Boom / Jib combinations**



Component	Structure	Size ( L×W×H ) ft	Weight lb
First and second jib section assembly + Connecting bracket		Folded : 36.4×3.0×4.4	2923

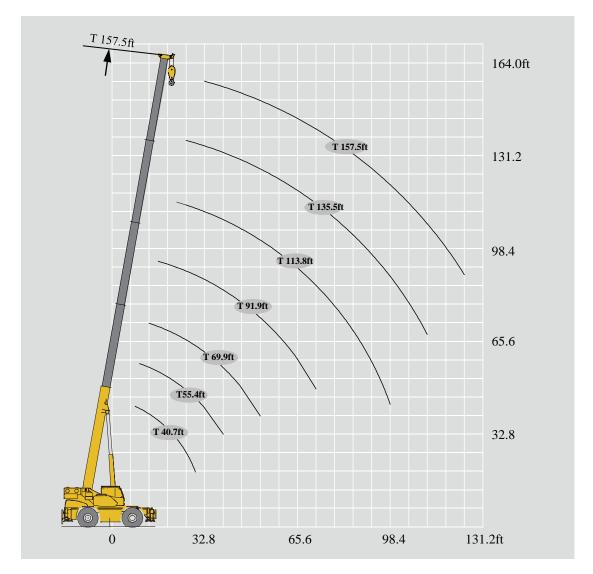


40.7ft~157.5ft

# 157.5ft + 34.4ft

157.5ft + 57.4ft

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#### T 40.7~157.5ft

	40.7-	-157.5ft	<b>ורה</b>		60°	2535311	)					ASN	⁄IE B30	.5 85%	Un	it : 1b
		Т	25.6ft×25.								_					*
ft 🕂	40.7ft	55.4ft	69.9ft	91.9ft	113.8ft	135.5ft	157.5ft	62.7ft	84.6ft	106.3ft	128.3ft	77.1ft	99.1ft	121.1ft	143.0ft	<b>f</b> t
8.2	198416 *															8.2
9.8	176370	139552														9.8
11.5	165347	139552														11.5
13.1	159614	139552	101413					77382								13.1
16.4	127647	127647	99208	73855				77162	77823			76721				16.4
19.7	106483	106483	88185	73855				77162	74653	51369		76721	71430			19.7
23.0	91271	90389	83776	70327	55997			77162	69666	48356		76721	65477			23.0
26.2	77162	77162	80248	65036	51368	38167		77162	65481	45649	35494	76721	61509	46334		26.2
29.5	63493	61729	65036	60627	48281	38140		73193	61452	42898	33976	71209	58863	44216	28881	29.5
32.8		55116	52249	55777	45195	37919	25112	59525	58117	40563	32628	57761	55777	42253	26455	32.8
39.4		37479	37479	42108	40345	36597	25133	43431	46297	36726	29939	41888	42329	38729	27558	39.4
45.9			26455	31085	30865	31747	25133	32849	34833	33193	26568	31306	34392	35461	26455	45.9
52.5			19842	23589	23810	24912	22708		27558	29321	23854	24030	26676	27999	23369	52.5
59.1				18298	20283	20062	20062		21826	23810	21653	18739	21385	22487	20944	59.1
65.6				14330	16094	17416	16976		17637	19621	19621		17196	18298	17857	65.6
72.2				11244	13007	14110	14991			16314	16976		14110	15212	15873	72.2
78.7					10582	11684	12346			13889	14330		11464	12566	13228	78.7
85.3					8378	9480	10362			11684	12346		9480	10582	11244	85.3
91.9					6614	7716	8598				10582			8818	9480	91.9
98.4					5291	6393	7055				9039			7275	7937	98.4
105.0						5071	5732				7716				6614	105.0
111.5						3968	4630								5512	111.5
118.1							3748								4630	118.1
124.7							2866								3748	124.7
二节臂 2nd	0	50%	100%	100%	100%	100%	100%	0%	0%	0%	0%	50%	50%	50%	50%	2nd
三节臂 3rd	0	0	0	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	3rd
四节臂 4th	0	0	0	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	4th
五节臂 5th	0	0	0	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	5th

The lifting load with a \* followed is available only when the boom sheave block is used together with the single top, with 13 parts of line.

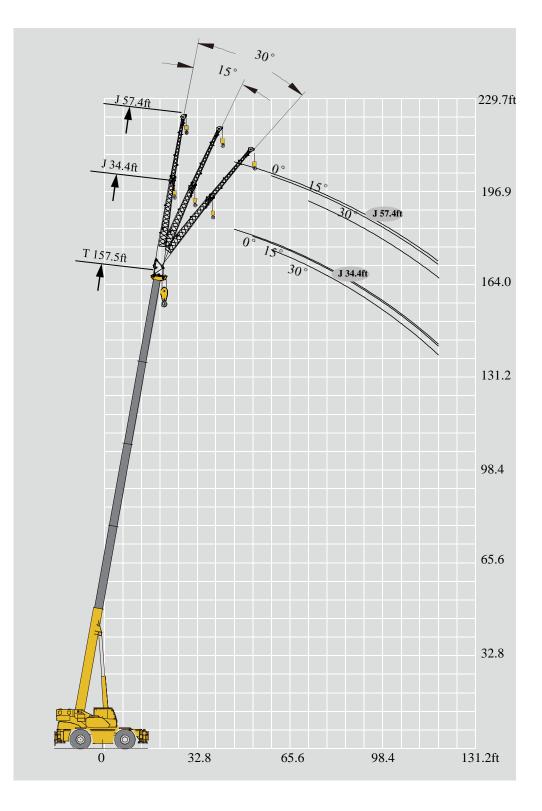
#### Lifting capacities

#### T 40.7~157.5ft

	40.7-	-157.5ft	<b>ורי</b> ז		60°	22046lb						ASN	4E B30	.5 85%	Un	it : lb
	40.7ft		25.6ft×25.		112 8ft	135 5ft	157 5 64	62 7ft	84 6ft	106 384	128 3ft	77 1ft	00 16	121 16	143 Oft	ft.
ft 🕶			09.911	<b>71.7</b>	113.011	155.511	137.511	02.711	04.011	100.511	120.511	//.111	<b>77.</b> III	121.111	143.011	ft 🕶 ft
8.2	198416 *															8.2
9.8	176370	139552														9.8
11.5	165347	139552														11.5
13.1	159614	139552	101413					77382								13.1
16.4		127868		73855				77162	77823			76721				16.4
19.7	106483	110231	88185	73855				77162	74653	51369		76721	71430			19.7
23.0	91271	97003	83776	70327	55997			77162	69666	48356		76721	65477			23.0
26.2	77162	78925	77162	65036	55997	38140		77162	65481	45649	35494	76721	61509	46334		26.2
29.5	63273	62170	61509	60627	51368	38140		69446	61452	42898	33976	67461	58863	44216	28881	29.5
32.8		53793	49163	52690	48281	37919	25112	56438	58117	40563	32628	54675	55777	42253	28660	32.8
39.4		36597	35935	36817	45195	36597	25133	42549	44754	36726	29939	40785	39904	38729	27558	39.4
45.9			25574	29101	38801	30203	25133	31747	33731	33193	26568	30203	29983	33510	26455	45.9
52.5			18739	22046	28881	23369	24126		26455	27558	23854	23149	24912	26235	25565	52.5
59.1				16976	22267	18519	20723		21164	22267	21653	18078	19842	20944	21826	59.1
65.6				13007	17416	14991	16976		17416	18298	18960		15873	17196	17857	65.6
72.2				10141	14771	13007	13889			15212	15873		13007	14110	14771	72.2
78.7					11905	10582	11464			12787	13448		10582	11464	12346	78.7
85.3					9480	8598	9259			10803	11244		8378	9480	10362	85.3
91.9					7496	6834	7716				9700			7937	8598	91.9
98.4					5732	5512	6173				8157			6393	7055	98.4
105.0						4189	5071				7055				5952	105.0
111.5						3307	3968								4850	111.5
118.1							3086								3968	118.1
124.7							2205								3086	124.7
二节臂 2nd	0	50%	100%	100%	100%	100%	100%	0%	0%	0%	0%	50%	50%	50%	50%	2nd
三节臂 3rd	0	0	0	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	3rd
四节臂 4th	0	0	0	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	4th
五节臂 5th	0	0	0	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	5th

The lifting load with a \* followed is available only when the boom sheave block is used together with the single top, with 13 parts of line.

# Lifting heights



# Lifting capacities

# J 34.4-57.4ft

	157.5ft 34.4ft	253531lb	ASME B30.5 85%	Unit : 1b
٩	<b>T J</b> 25.6ft×25.3ft			م
	0°	157.5ft + 34.4ft 15°	30°	
ft 🕶		15	30	T ++ II
45.9	12125			45.9
52.5	12125	9921		52.5
59.1	12125	9921	5732	59.1
65.6	12125	9700	5512	65.6
72.2	11464	9039	5291	72.2
78.7	9921	8378	4850	78.7
85.3	8378	7937	4630	85.3
91.9	6834	7055	4409	91.9
98.4	5512	5732	4189	98.4
105.0	4850	4630	3968	105.0
111.5	3968	3968	3748	111.5
118.1	3086	3307	3086	118.1

	157.5ft 57.4ft 25.6ft × 25.3ft	253531lb	ASME B30.5 85%	Unit : 1b
	<b>T J</b> 25.6tì×25.3tì <b>0°</b>	157.5ft + 57.4ft	208	
45.9		15°	<b>30°</b>	45.0
43.9 52.5	5512 5512			45.9 52.5
		• • • •		
59.1	5512	3968		59.1
65.6	5512	3748		65.6
72.2	5512	3307	2205	72.2
78.7	5512	3086	2205	78.7
85.3	5291	2866	1764	85.3
91.9	4850	2646	1764	91.9
98.4	4409	2205	1764	98.4
105.0	4189	1984	1543	105.0
111.5	3527	1984	1543	111.5
118.1	2646	1764	1543	118.1

# Lifting capacities

# J 34.4-57.4ft

	157.5ft 34.4ft	22046lb	ASME B30.5 85%	Unit : 1b
٩	T J 25.6ft×25.3ft			•
ft.	0°	157.5ft+34.4ft 15°	30°	ft.
45.9	12125			45.9
52.5	12125	9921		52.5
59.1	12125	9921	5732	59.1
65.6	12125	9700	5512	65.6
72.2	11464	9039	5291	72.2
78.7	9921	8378	4850	78.7
85.3	8378	7937	4630	85.3
91.9	6834	7055	4409	91.9
98.4	5512	5732	4189	98.4
105.0	4409	4630	3968	105.0
111.5	3527	3527	3748	111.5
118.1	2646	2866	3086	118.1

	157.5ft 57.4ft 5	22046lb	ASME B30.5 85%	Unit : 1b
	25.6ft×25.3ft	157.5ft+57.4ft 15°	30°	
45.9	5512	15	30	45.9
52.5	5512			52.5
59.1	5512	3968		59.1
65.6	5512	3748		65.6
72.2	5512	3307	2205	72.2
78.7	5512	3086	2205	78.7
85.3	5291	2866	1764	85.3
91.9	4850	2646	1764	91.9
98.4	4409	2205	1764	98.4
105.0	4189	1984	1543	105.0
111.5	3086	1984	1543	111.5
118.1	2205	1764	1543	118.1

# **Description of symbols**

Symbol glossary

	,		
<u>iwi</u>	Outriggers	<b>I</b> → I	Axle
ft.	Radius	mph	Driving speed
	Boom angle	Sales -	Grade ability
4	Boom length		Tires
â	Hook block		Counterweight
3602	360° rotation		Superstructure
	Winch		Rough terrain crane



#### Table of main technical parameters

Category	It	tem	Unit	Parameter		Allowance
	Outline size (length×width×height)		ft	47.5×10.8×12.8		±1%
	Wheel base		ft	13.1		±1%
Dimensions	Track (Front/ Rear)		ft	8.3/8.3		±1%
	Front/ Rea	r overhang	ft	8.1/7.8		±1%
	Front/ Rear	r extension	ft	18.0/0.4		±1%
Weight		e mass in travel	lb	117608 (22046lb counterweight)	120915 (2535311b counterweight)	±3%
U U	Axle load	1st axle	lb	62508	61004	±3%
		2nd axle	lb	55100	59911	±3%
	Engine model			B6.7		—
Power	Engine rated power/rpm		bhp/(r/min)	280/2000		_
	Engine rated torque/rpm		lb.ft/(r/min)	850/1500		_
	Max. travel speed		mph	≥21.6		_
	Min. turning diameter		ft	≤42.7		_
	Min. ground clearance		ft	1.8		±1%
Travel	Approach angle		o	24		±1°
	Departure angle		o	24		±1°
	Braking distance (at14.9mph)		ft	≤29.5		_
	Max. grade ability		%	≥6	4.6	_

#### Table of main technical parameters

Category	Item			Unit	Parameter	Allowance
	Max. total rated lifting capacity			USt	100	±5%
	Min. rated working radius			ft	8.2	±1%
	Turning radius at turntable tail	Counterweight		ft	14.9	±1%
	Max. load	Base boom		ft∙lb	2096559	±5%
	moment	Fully-ext	Fully-extended boom		1192233	±5%
		Longi	Longitudinal		25.6	±1%
	Outrigger span	Lateral		ft	25.3	±1%
Main performance		Bas	Base boom		42.7	±1%
	Hoist height	Fully-extended boom		ft	157.5	±1%
		Fully-extended boom + Jib		ft	207.0	±1%
	Boom length	Base boom		ft	40.7	±1%
		Fully-extended boom		ft	157.5	±1%
		Fully-extended boom + Jib		ft	214.9	±1%
	Jib offset angle			o	0°、15°、30°	_
	Boom raising time			S	≤55	
	Boom fully extending time			S	≤110	_
	Max. slewing s	r/min	≥2			
	Outrigger extending and retracting time	Outrigger beam	Retracting	S	≤35	_
Working speed			Extending	S	≤40	_
specu		Outrigger jack	Retracting	S	≤40	
			Extending	S	≤55	
	Hoisting speed	Main winch		fpm	≥475.7	
	(single line, 4th layer, no load) Auxiliary winch		fpm	≥295.3		

#### Notes

- 1. The total rated loads given in the rated load charts are the maximum lifting capacity when the crane is set up on firm and level ground, which includes the weight of the hook block and slings. The weight of above-mentioned devices should be deducted from the rated lifting load.
- 2. The working radius shown in the rated load charts is the radius when the load is lifted off the ground, and it is the actual value including loaded boom deflection. Take boom deflection into consideration before beginning a lifting operation.
- 3. A lifting operation is permissible only when the wind force is below grade 5 (instantaneous wind speed is 46.2ft/s, wind pressure is 142.2psi).
- 4. Before beginning lifting operation, the operator should know the weight of the load to be lifted and its working range, and then select proper working conditions. Never operate the crane beyond the limit shown in the chart. Use the lower value from the chart when the boom length or working radius is between the range of values.
- 5. Observe the boom angle limit. Never operate the crane with the boom angle beyond the recommended limit even if a load is not being carried. Otherwise, the crane will tip.
- 6. The boom should be extended according to the telescoping code shown by digits, which means the percentage of boom sections extended.



Add : No. 68 Gaoxin Road, Economic and Technological Development Zone, Xuzhou, Jiangsu, China Tel : +86-516-83462242/83462350 Quality Inquiry Tel : +86-516-87888268 Spare Parts Tel : +86-516-83461542 Post Code : 221004 Web : www.xcmg.com/qizhongji Your Local Dealer: North West Crane

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