

 **TEREX CRANES**

TEREX

MODEL NO.

T340

HYDRAULIC CRANE

40 TON

P.C.S.A. CLASS 9 - 118

LOAD RATINGS

Do not operate this crane unless
you have read and understood the
information in this book.

This book must contain 31 pages.

**DO NOT REMOVE THIS BOOK
FROM THE CRANE**

Part No. 12262-1204

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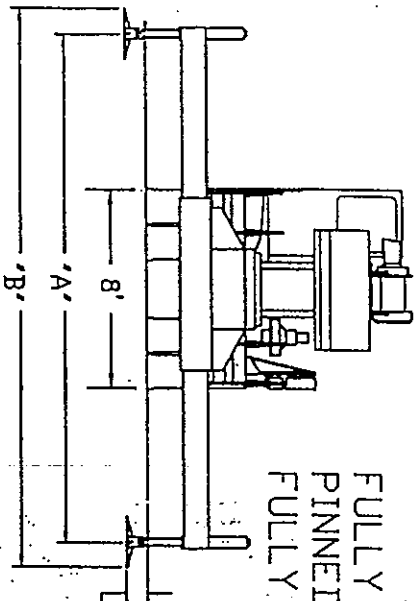
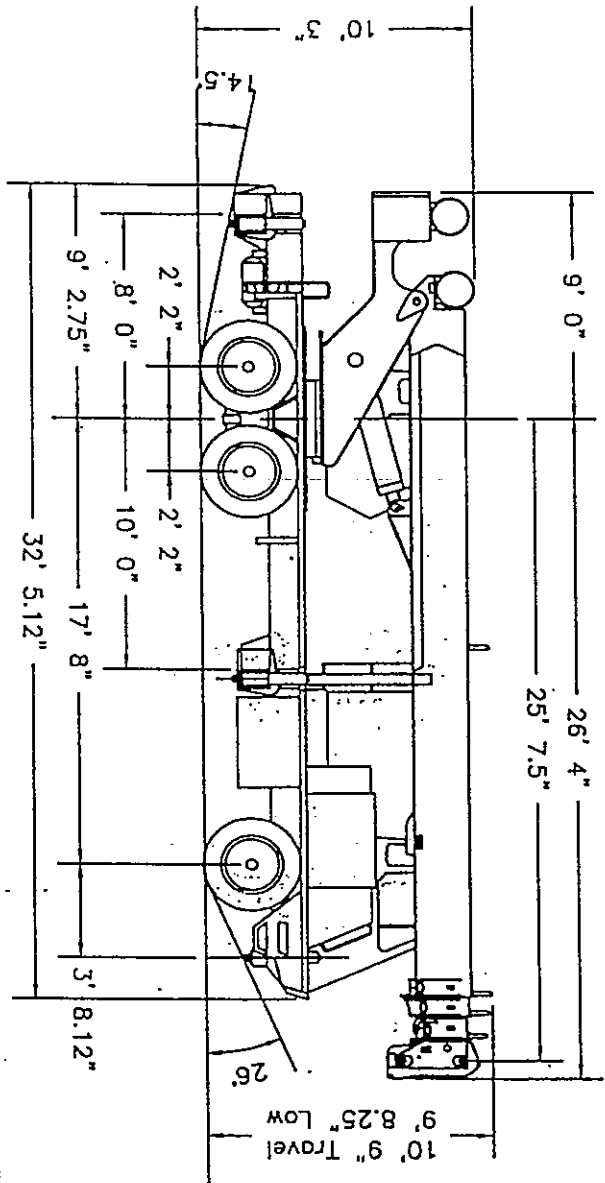
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BASIC DIMENSIONS



FULLY EXTENDED OUTRIGGERS
PINNED OUTRIGGERS
FULLY RETRACTED OUTRIGGERS

"A"	"B"
20'-0"	22'-0"
13'-8.25"	15'-8.25"
7'-4.5"	9'-4.5"

8.3' Rear
12.4' Front

INFORMATIONAL DATA

HOIST TACKLE CHART

This chart only represents the maximum permissible hoist line load per parts of line. You must refer to the proper lift charts for machine rated loads.

MAXIMUM PERMISSIBLE HOIST LINE LOAD										
LINE PARTS	1	2	3	4	5	6	7	8	9	10
MAX. LOAD	9,080	18,160	27,240	36,320	45,400	54,480	63,560	72,640	81,720	90,800
BOOM HEAD	2	3-D	2-3	1-4-D	2-3-4	2-3-4-D	1-2-3-4	1-2-3-4-D	1-2-3-4-5	1-2-3-4-5-D
HOOK BLOCK	D	3	3-D	1-4	2-3-D	2-3-4	2-3-4-D	1-2-3-4	1-2-3-4-D	1-2-3-4-5

WIRE ROPE: 5/8" ROTATION RESISTANT COMPACTED STRAND, 18X19
OR 19X19 MINIMUM BREAKING STRENGTH - 22.7 TONS
5/8" 6X19 OR 6X37 IWRC IPS PREFORMED RIGHT
REGULAR LAY MINIMUM BREAKING STRENGTH - 17.9 TONS

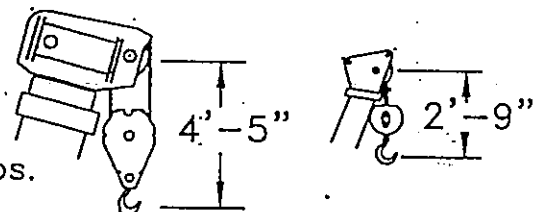
TIRE INFLATION CHART

RECOMMENDED TIRE PRESSURE
SEE TIRE CHART ON SIDE WALL IN OPERATORS CAB.

HOOK BLOCK WEIGHTS

HOOK BLOCK WEIGHTS	
HOOK & BALL	239 Lbs.
25T HOOK BLOCK (2 SHEAVE)	682 Lbs.
30T HOOK BLOCK (3 SHEAVE)	670 Lbs.
40T HOOK BLOCK (4 SHEAVE)	690 Lbs.

DIMENSIONS ARE FOR LARGEST KOEHRING FURNISHED HOOK BLOCK AND HEADACHE BALL. WITH ANTI-TWO BLOCK ACTIVATED.



MACHINE EQUIPMENT

1. COUNTERWEIGHT :

F. BUMPER	1850 Lbs.
UPPER:	
W/AUX. WINCH	6100 Lbs.
W/O AUX. WINCH	7200 Lbs.

2. OUTRIGGER SPREAD 20ft - 0in. from center of outrigger float to center of outrigger float across the longitudinal axis of the machine.

3. Powered boom length 30ft. retracted to 94ft. extended.

6.75. Crane height 11ft., length 35ft.-6.75in., width 8ft..

CLAMSHELL, MAGNET, AND CONCRETE BUCKET SERVICE

- Maximum boom length for clamshell and magnet service is 50 feet.
- Weight of clamshell or magnet, plus contents are not to exceed 6,000 pounds or 90% of rated lifting capacities, whichever is less. For concrete bucket operation, weight of bucket and load must not exceed 90% of rated lifting capacity.

OUTRIGGER PAD LOADS

- When lifting loads shown in these capacity charts, no single pad load will exceed 65,000 Lb.

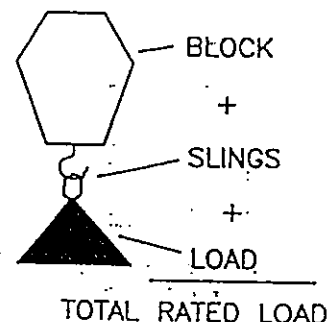


WARNING

6. Rated loads include the weight of hook block, slings, and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted.

When lifting over the jib the weight of any hook block, slings, and auxiliary lifting devices at the boom head must be added to the load.

When jibs are erected but unused add two(2) times the weight of any hook block, slings, and auxiliary lifting devices at the jib head to the load.



7. Rated loads do not exceed 85% on outriggers or 75% on tires, of the tipping load as determined by SAE Crane Stability Test Code J765a. Structural strength ratings in chart are indicated with an asterisk (*).
8. Rated loads are based on freely suspended loads. No attempt shall be made to drag a load horizontally on the ground in any direction.
9. The user shall operate at reduced ratings to allow for adverse job conditions, such as: Soft or uneven ground, out of level conditions, high winds, side loads, pendulum action, jerking or sudden stopping of loads, hazardous conditions, experience of personnel, two machine lifts, traveling with loads, electric wires, etc. (side pull on boom or jib is hazardous). Derating of the cranes lifting capacity is required when wind speed exceeds 20 MPH. The center of the lifted load must never be allowed to move more than 3 feet off the center line of the base boom section due to the effects of wind, inertia, or any combination of the two.
* "Use 2 feet off the center line of the base boom for a two section boom, 3 feet for a three section boom, or 4 feet for a four section boom."
10. The maximum load which can be telescoped is not definable, because of variations in loadings and crane maintenance, but it is permissible to attempt retraction and extension if load ratings are not exceeded.
11. Load ratings are dependent upon the crane being maintained according to manufacturer's specifications.
12. It is recommended that load handling devices, including hooks, and hook blocks, be kept away from boom head at all times.
13. FOR MCH'S ONLY: 360° capacities apply only to machines equipped with a front outrigger jack and all five (5) outrigger jacks properly set. If the front (5th) outrigger jack is not properly set, the work area is restricted to the over side and over rear areas as shown on the Crane Working Positions diagram. Use the 360° load ratings in the overside work areas.
14. Do not lift with outrigger beams positioned between the fully extended and intermediate (pinned) positions.

USE THIS CHART ONLY WHEN ALL OUTRIGGERS ARE FULLY EXTENDED

RATED LOAD ON OUTRIGGERS											
LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)
BOOM LENGTH 30 FT				BOOM LENGTH 39 FT				BOOM LENGTH 50 FT			
9.0	65.1	80000*	80000*								
10.0	63.0	70000*	70000*	10.0	69.4	46500*	46500*				
12.0	58.5	60900*	60900*	12.0	66.2	46500*	46500*	12.0	71.7	46500*	46500*
15.0	51.4	49300*	49300*	15.0	61.2	46500*	46500*	15.0	68.0	44200*	44200*
20.0	37.4	35200*	35200*	20.0	52.3	36000*	36000*	20.0	61.6	36500*	36500*
25.0	13.7	26600*	26600*	25.0	42.0	27500*	27500*	25.0	54.8	28000*	28000*
25.6	.0	25600*	25600*	30.0	28.8	21800*	19800*	30.0	47.3	22300*	20300*
				34.3	.0	17600	15000	35.0	38.7	17800	15200
								40.0	27.9	14200	11700
								45.0	17.9	11400	9200
								45.3	.0	11200	9000
15.0	72.1	38000*	38000*					BOOM LENGTH 83 FT			
20.0	67.1	32900*	32900*	20.0	70.8	27300*	27300*				
25.0	61.9	27800*	27800*	25.0	66.5	23000*	23000*	25.0	69.8	21700*	21700*
30.0	56.3	22700*	20600*	30.0	62.0	19800*	19800*	30.0	66.0	18200*	18200*
35.0	50.4	18100	15500	35.0	57.4	17300*	15700*	35.0	62.2	15800*	15800*
40.0	43.9	14500	12100	40.0	52.5	14600	12200	40.0	58.1	13700*	12400
45.0	36.5	11800	9600	45.0	47.2	12000	9800	45.0	53.9	12000*	9900
50.0	27.3	9800	7700	50.0	41.4	10000	7900	50.0	49.5	10100	8100
55.0	13.0	8100	6300	55.0	34.8	8400	6500	55.0	44.7	8500	6600
56.3	.0	7700	5900	60.0	26.9	7100	5300	60.0	39.5	7200	5500
				65.0	15.5	6000	4400	65.0	33.6	6200	4500
				67.3	.0	5500	3900	70.0	26.6	5300	3700
								75.0	17.0	4500	3100
								78.3	.0	3900	2600
BOOM LENGTH 94 FT											
25.0	72.2	17400*	17400*								
30.0	69.0	14900*	14900*								
35.0	65.7	13000*	13000*								
40.0	62.2	11400*	11400*								
45.0	58.7	10000*	10000								
50.0	55.1	8900*	8200								
55.0	51.2	8100*	6700								
60.0	47.2	7200*	5600								
65.0	42.8	6200	4600								
70.0	38.0	5400	3900								
75.0	32.7	4600	3200								
80.0	26.4	3900	2600								
85.0	18.1	3300	2100								
89.3	.0	2800	1700								

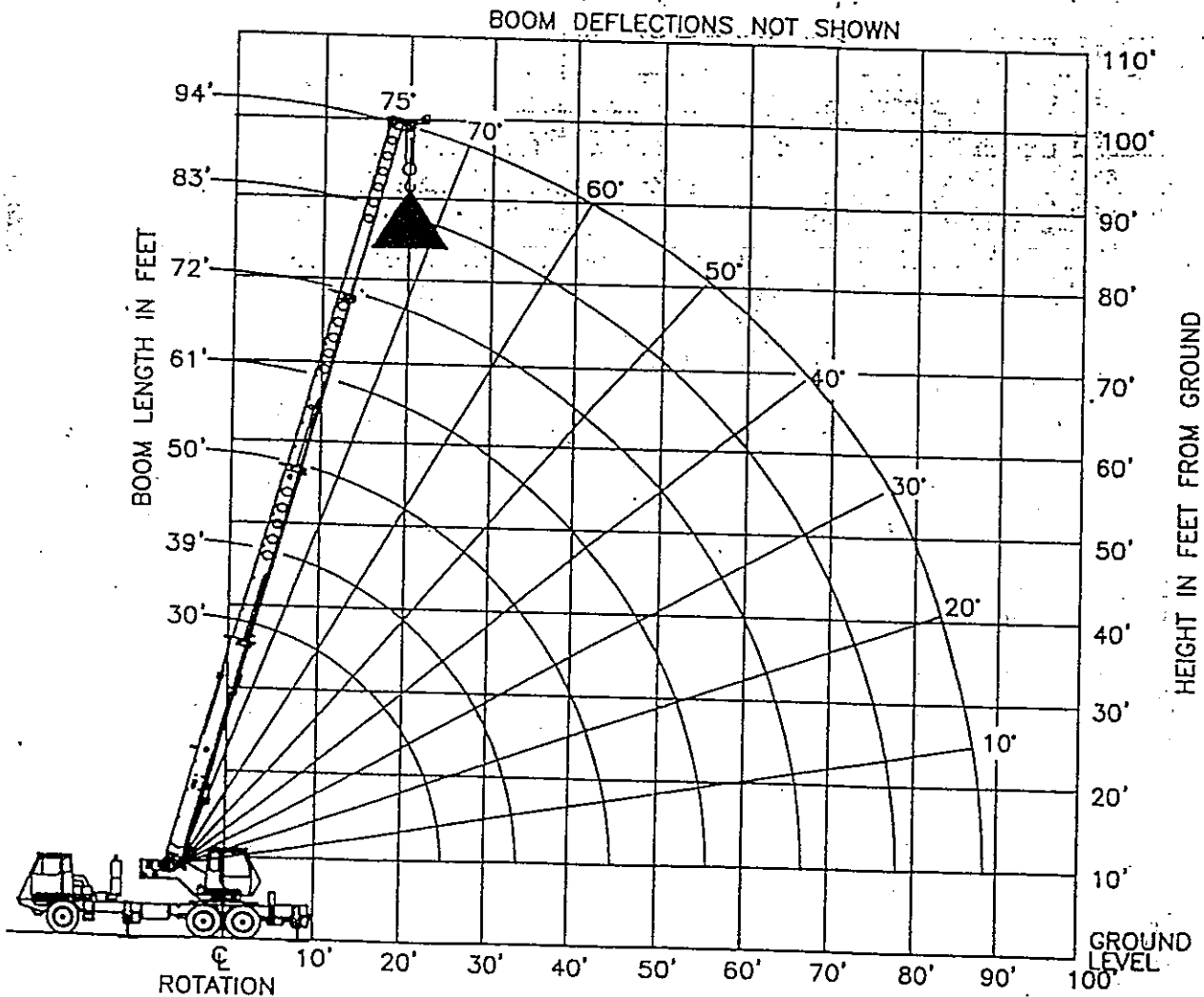
Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

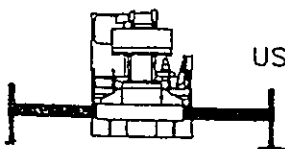
SET-UP:

1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

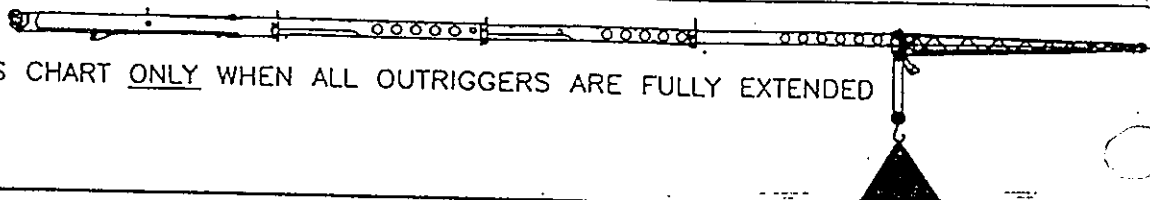
OPERATION:

1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.

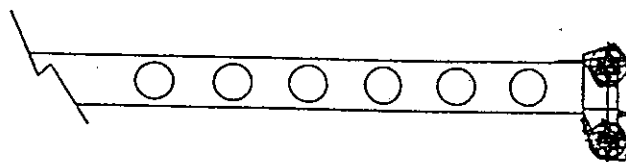




USE THIS CHART ONLY WHEN ALL OUTRIGGERS ARE FULLY EXTENDED



RATED LOAD ON OUTRIGGERS											
LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)
BOOM LENGTH 30 FT				BOOM LENGTH 39 FT				BOOM LENGTH 50 FT			
9.0	65.1	78400*	78400*								
10.0	63.0	68500*	68500*	10.0	69.4	46500*	46500*				
12.0	58.5	59400*	59400*	12.0	66.2	46500*	46500*	12.0	71.7	46500*	46500*
15.0	51.4	47300*	47300*	15.0	61.2	46500*	46500*	15.0	68.0	44200*	44200*
20.0	37.4	33300*	33300*	20.0	52.3	34000*	34000*	20.0	61.6	34600*	34600*
25.0	13.7	24700*	24600	25.0	42.0	25600*	25600*	25.0	54.8	26100*	26100*
25.6	.0	23700*	23100	30.0	28.8	19900*	17500	30.0	47.3	20500*	18300
				34.3	.0	15500	12800	35.0	38.7	15800	13200
BOOM LENGTH 61 FT				BOOM LENGTH 72 FT				40.0	27.9	12200	9800
								45.0	7.9	9500	7200
								45.3	.0	9300	7000
15.0	72.1	38000*	38000*					BOOM LENGTH 83 FT			
20.0	67.1	32900*	32900*	20.0	70.8	27300*	27300*				
25.0	61.9	26500*	26500*	25.0	66.5	23000*	23000*	25.0	69.8	21700*	21700*
30.0	56.3	20800*	18700	30.0	62.0	19800*	19000	30.0	66.0	18200*	18200*
35.0	50.4	16200	13600	35.0	57.4	16500	13900	35.0	62.2	15800*	14100
40.0	43.9	12600	10200	40.0	52.5	12900	10500	40.0	58.1	13000	10700
45.0	36.5	10000	7800	45.0	47.2	10200	8000	45.0	53.9	10400	8200
50.0	27.3	7900	5900	50.0	41.4	8200	6200	50.0	49.5	8400	6400
55.0	13.0	6300	4400	55.0	34.8	6600	4700	55.0	44.7	6800	4900
56.3	.0	5900	4000	60.0	26.9	5300	3600	60.0	39.5	5500	3800
BOOM LENGTH 94 FT				65.0	15.5	4200	2600	65.0	33.6	4400	2800
				67.3	.0	3700	2200	70.0	26.6	3500	2000
25.0	72.2	17400*	17400*					75.0	17.0	2800	1300
30.0	69.0	14900*	14900*					78.3	.0	2300	900
35.0	65.7	13000*	13000*								
40.0	62.2	11400*	10800								
45.0	58.7	10000*	8300								
50.0	55.1	8500	6500								
55.0	51.2	6900	5100								
60.0	47.2	5600	3900								
65.0	42.8	4600	3000								
70.0	38.0	3700	2200								
75.0	32.7	2900	1500								
80.0	26.4	2300	900								
85.0	18.1	1700									
89.3	.0	1200									



Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.



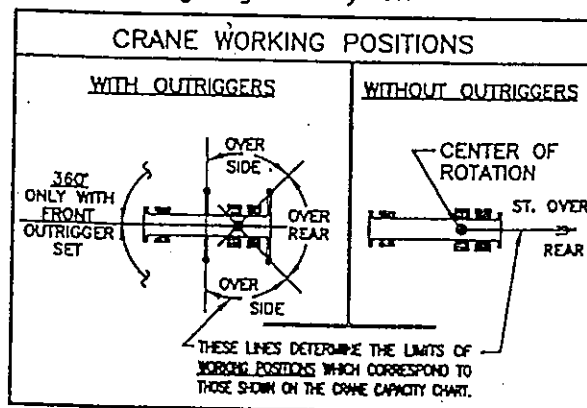
WARNING

GENERAL

1. Rated loads as shown on Lift Charts pertain to this machine as originally manufactured and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
2. Construction equipment can be hazardous if improperly operated or maintained. Operation and maintenance of this machine shall be in compliance with the information in the Operator's, Parts, and Safety Manuals supplied with this machine. If these manuals are missing, order replacements from the manufacturer through your distributor.
3. These warnings do not constitute all of the operating conditions for the crane. The operator and job site supervision must fully understand the OPERATORS MANUAL, CIMA SAFETY MANUAL, APPLICABLE OSHA REGULATIONS AND SOCIETY OF MECHANICAL ENGINEERS (ASME) SAFETY STANDARDS FOR CRANES.
4. This crane and its load ratings are in accordance with POWER CRANE & SHOVEL ASSOCIATION, STANDARD NO. 4, SAE CRANE LOAD STABILITY TEST CODE J-765A, SAE METHOD OF TEST FOR CRANE STRUCTURE J1063 AND APPLICABLE SAFETY CODE FOR CRANES, DERRICKS AND HOIST, ASME/ANSI B30.5.

DEFINITIONS

1. **LOAD RADIUS** — The horizontal distance from the axis of rotation before loading to the center of the vertical hoist line or tackle with a load applied.
2. **LOADED BOOM ANGLE** — It is the angle between the boom base section and the horizontal, after lifting the rated load at the rated radius. The boom angle before loading should be greater to account for deflections. The loaded boom angle combined with the boom length give only an approximation of the operating radius.
3. **WORKING AREA** — Areas measured in a circular arc about the centerline of rotation as shown in the diagram.
4. **FREELY SUSPENDED LOAD** — Load hanging free with no direct external force applied except by the hoist rope.
5. **SIDE LOAD** — Horizontal force applied to the lifted load either on the ground or in the air.
6. **NO LOAD STABILITY LIMIT** — The stability limit radius shown on the range diagrams is the radius beyond which it is not permitted to position the boom, when the boom angle is less than the minimum shown on the applicable load chart, because the machine can overturn without any load.
7. **BOOM SIDE OF CRANE** — The side of the crane over which the boom is positioned when in an OVER SIDE working position.

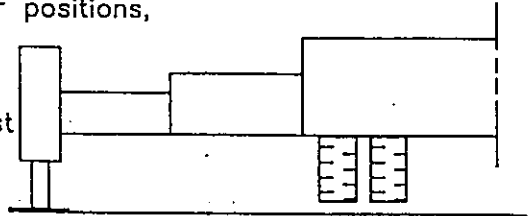




WARNING

SET-UP

1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. In load rating charts with only one outrigger position. Crane load ratings on outriggers are based on all outrigger beams being fully extended, In load rating charts with multiple outrigger positions, crane load ratings are independent of outrigger beam extension on the side of the crane opposite the boom side. For all on outriggers ratings; the tires must be free of the supporting surface.



3. Crane load ratings on tires depend on appropriate inflation pressure and the tire conditions. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.
4. Use of jibs, lattice-type boom extensions; or fourth section pullouts extended is not permitted for pick and carry operations.
5. Consult appropriate section of the Operator's and Service Manual for more exact description of hoist line reeving.
6. The use of more parts of line than required by the load may result in having insufficient rope to allow the hook block to reach the ground.
7. Properly maintained wire rope is essential for safe crane operation. Consult Operator's Manual for proper maintenance and inspection requirements.
8. When spin-resistant wire rope is used, the allowable rope loading shall be the breaking strength divided by five (5), unless otherwise specified by the wire rope manufacturer.

OPERATION:

1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched  areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.

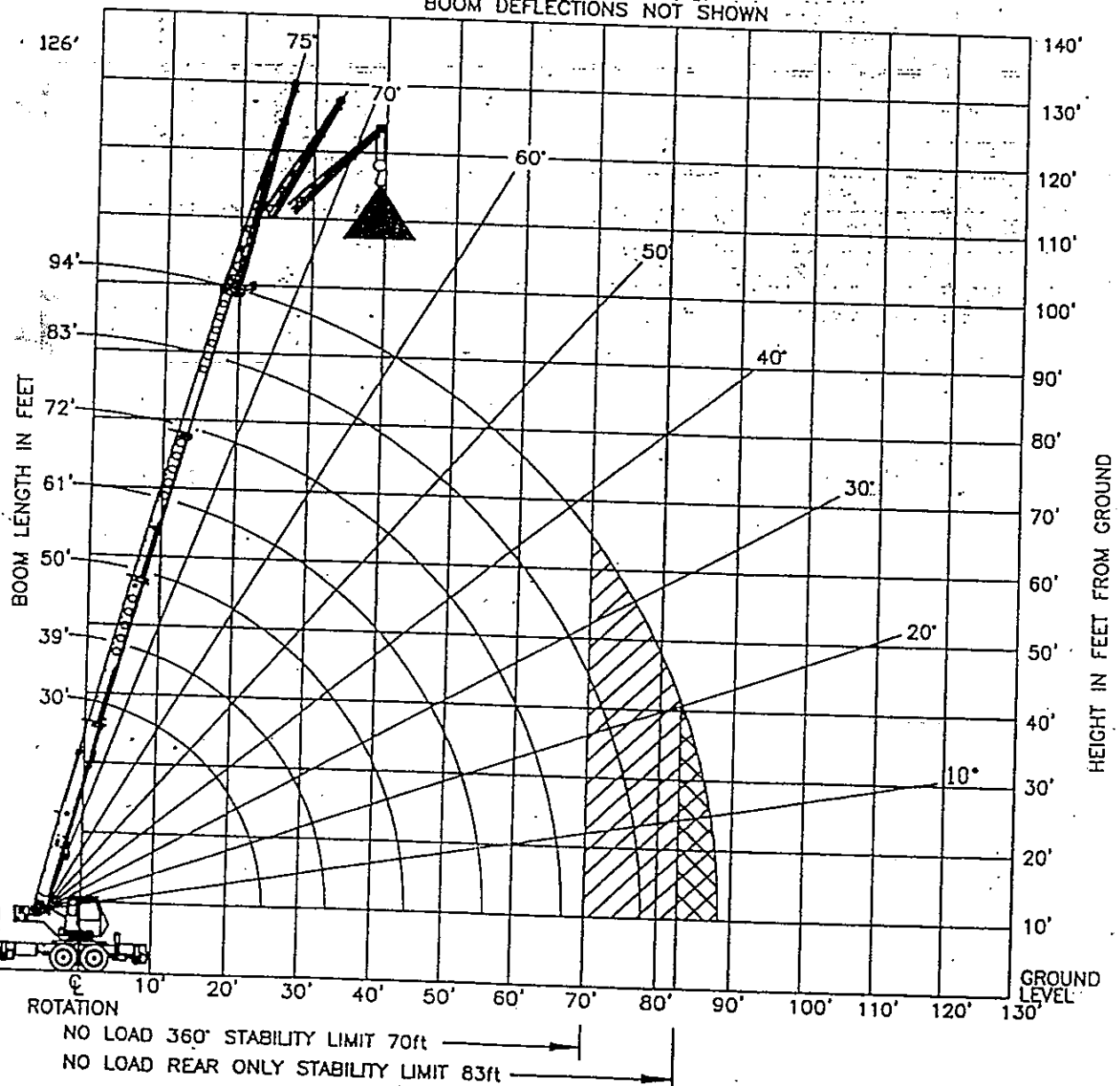
SET-UP:

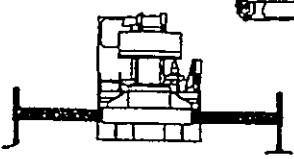
1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

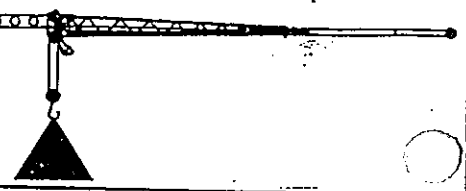
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4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.

BOOM DEFLECTIONS NOT SHOWN



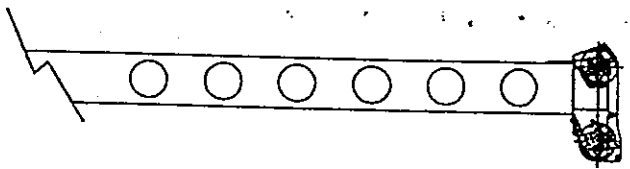


USE THIS CHART ONLY WHEN ALL
OUTRIGGERS ARE FULLY EXTENDED



RATED LOAD ON OUTRIGGERS

LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)
BOOM LENGTH 30 FT				BOOM LENGTH 39 FT				BOOM LENGTH 50 FT			
9.0	65.1	78000*	78000*								
10.0	63.0	68100*	68100*	10.0	69.4	46500*	46500*				
12.0	58.5	59000*	59000*	12.0	66.2	46500*	46500*	12.0	71.7	46500*	46500*
15.0	51.4	46800*	46800*	15.0	61.2	46500*	46500*	15.0	68.0	44200*	44200*
20.0	37.4	32800*	32800*	20.0	52.3	33700*	33700*	20.0	61.6	34300*	34300*
25.0	13.7	24200*	24000	25.0	42.0	25200*	25200*	25.0	54.8	25800*	25800*
25.6	.0	23200*	22400	30.0	28.8	19500*	17100	30.0	47.3	20200*	17900
				34.3	.0	15100	12400	35.0	38.7	15500	12900
BOOM LENGTH 61 FT				BOOM LENGTH 72 FT				40.0	27.9	11900	9500
								45.0	7.9	9200	6900
15.0	72.1	38000*	38000*					45.3	.0	9000	6700
20.0	67.1	32900*	32900*	20.0	70.8	27300*	27300*	BOOM LENGTH 83 FT			
25.0	61.9	26200*	26200*	25.0	66.5	23000*	23000*	25.0	69.8	21700*	21700*
30.0	56.3	20600*	18400	30.0	62.0	19800*	18800	30.0	66.0	18200*	18200*
35.0	50.4	16000	13400	35.0	57.4	16300	13700	35.0	62.2	15800*	13900
40.0	43.9	12400	10000	40.0	52.5	12700	10300	40.0	58.1	12900	10500
45.0	36.5	9800	7500	45.0	47.2	10000	7800	45.0	53.9	10200	8000
50.0	27.3	7700	5700	50.0	41.4	8000	6000	50.0	49.5	8200	6200
55.0	13.0	6100	4200	55.0	34.8	6400	4600	55.0	44.7	6600	4800
56.3	.0	5700	3800	60.0	26.9	5100	3400	60.0	39.5	5400	3600
BOOM LENGTH 94 FT				65.0	15.5	4100	2400	65.0	33.6	4300	2700
25.0	72.2	17400*	17400*	67.3	.0	3600	2000	70.0	26.6	3400	1900
30.0	69.0	14900*	14900*					75.0	17.0	2600	1200
35.0	65.7	13000*	13000*					78.3	.0	2100	
40.0	62.2	11400*	10600								
45.0	58.7	10000*	8200								
50.0	55.1	8400	6300								
55.0	51.2	6800	4900								
60.0	47.2	5500	3800								
65.0	42.8	4400	2800								
70.0	38.0	3600	2000								
75.0	32.7	2800	1400								
80.0	26.4	2100									
85.0	18.1	1600									
89.3	.0	1100									



Add 100Lbs to the chart values if
the AUX BOOM HEAD SHEAVE is NOT
ERECTED.

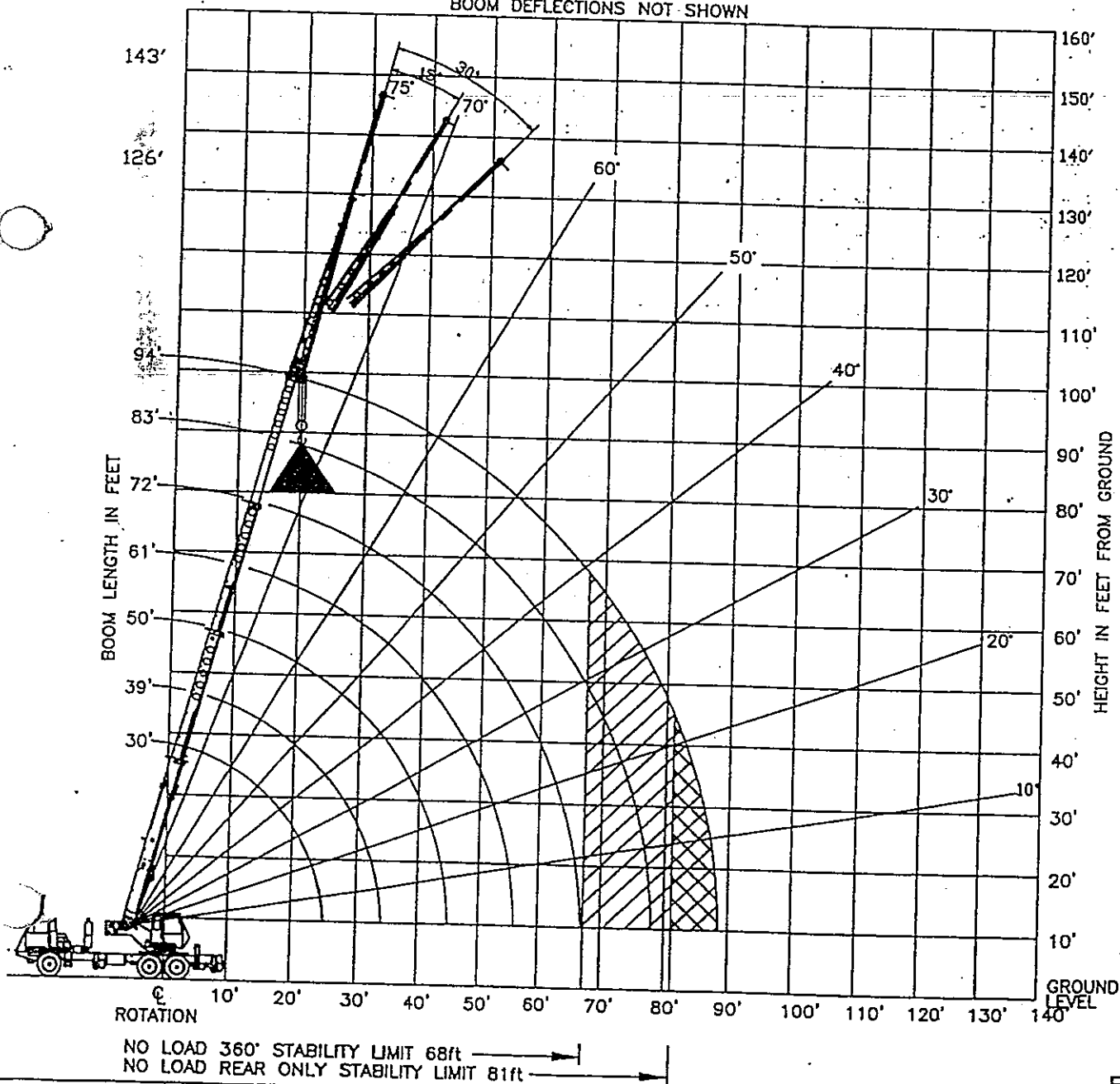
SET-UP:

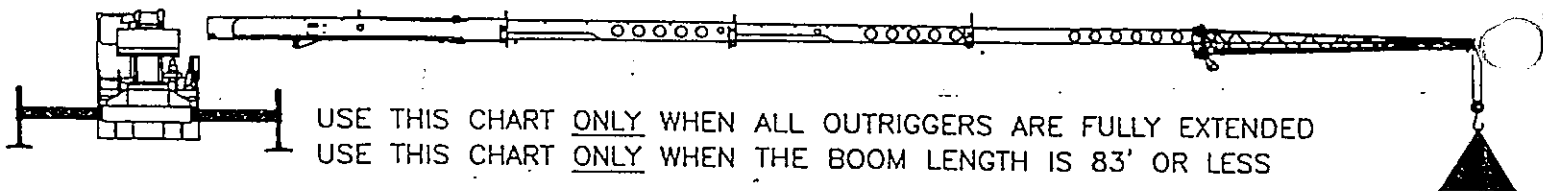
1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.

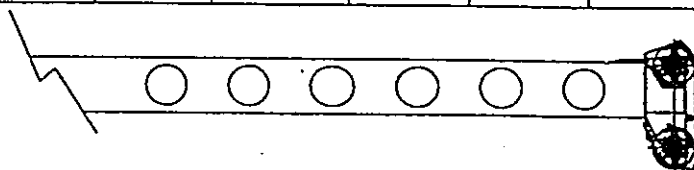
BOOM DEFLECTIONS NOT SHOWN





USE THIS CHART ONLY WHEN ALL OUTRIGGERS ARE FULLY EXTENDED
 USE THIS CHART ONLY WHEN THE BOOM LENGTH IS 83' OR LESS

83 FT BOOM LENGTH WITH A 32 FT OFFSET JIB									
LOADED BOOM ANGLE (DEG)	0' OFFSET			15' OFFSET			30' OFFSET		
	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360' (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360' (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360' (LB)
75	34'	10500*	10500*	41'	7600*	7600*	49'	5800*	5800*
73	37'	10200*	9800	45'	7200*	7200*	51'	5700*	5700*
71	40'	9900*	9100	48'	7000*	7000*	54'	5600*	5600*
68	46'	9200*	8100	53'	6600*	6600*	58'	5400*	5400*
65	51'	8500*	7300	57'	6300*	6300*	62'	5200*	5200*
62	55'	7600*	6500	62'	5800*	5800*	66'	4900*	4900*
59	60'	6800	5700	66'	5400*	5200	70'	4600*	4600*
55	66'	6000	4700	71'	4800*	4400	76'	4300*	3800
51	72'	5200	3800	77'	4300*	3600	80'	3900*	3200
47	77'	4500	3200	82'	3800*	3100	85'	3600*	2800
43	82'	3900	2600	87'	3400*	2600	89'	3200*	2400
38	88'	3300	2000	92'	3000*	2100	94'	2900*	1900
32	95'	2700	1400	98'	2500	1500	99'	2500	1500
25	100'	2300	1000	103'	2100	1100			
17	106'	2000	700	107'	1800	900			
0	111'	1600							

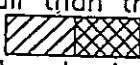


Add 100Lbs to the chart values if
 the AUX BOOM HEAD SHEAVE is NOT
 ERECTED.

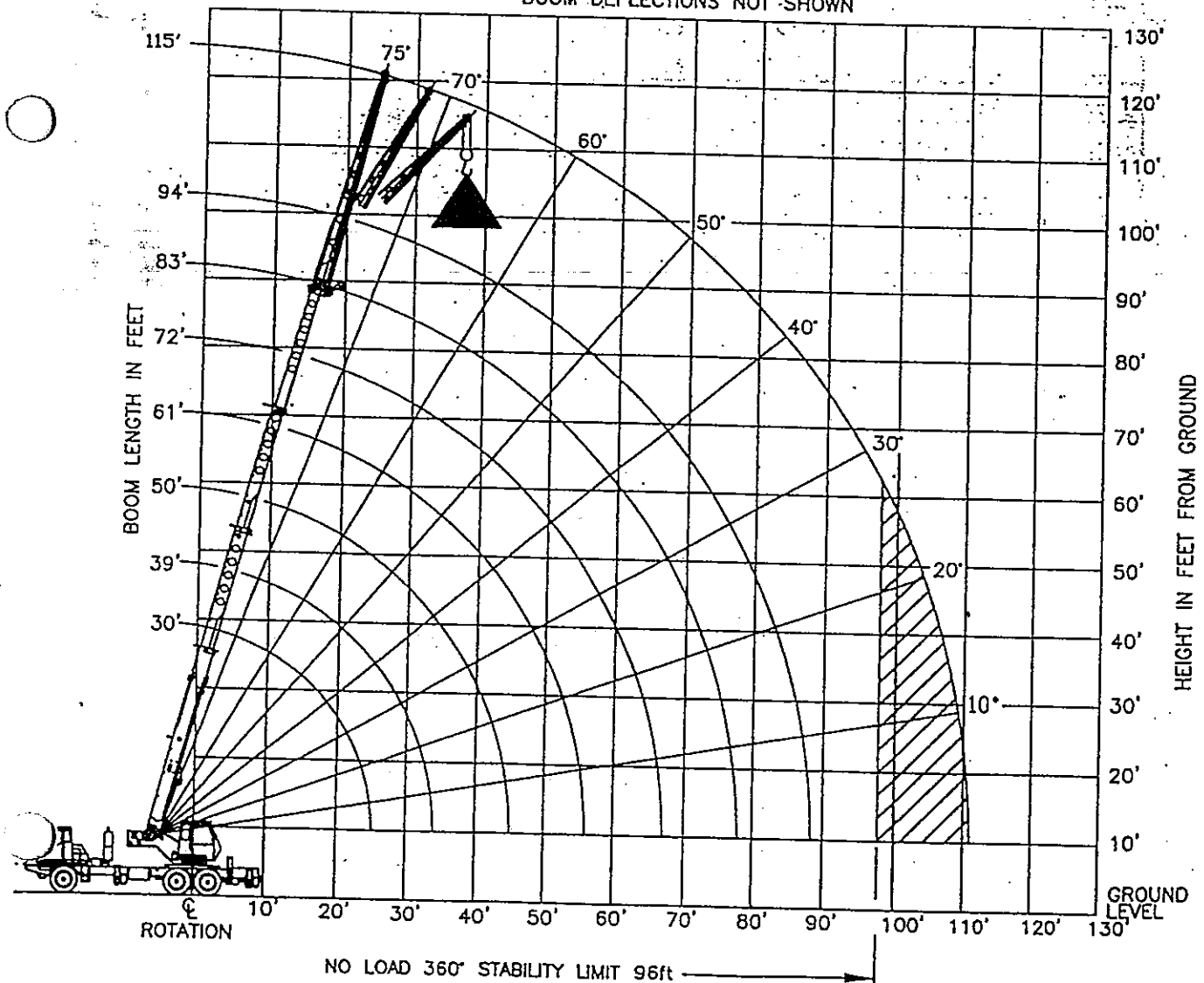
SET-UP:

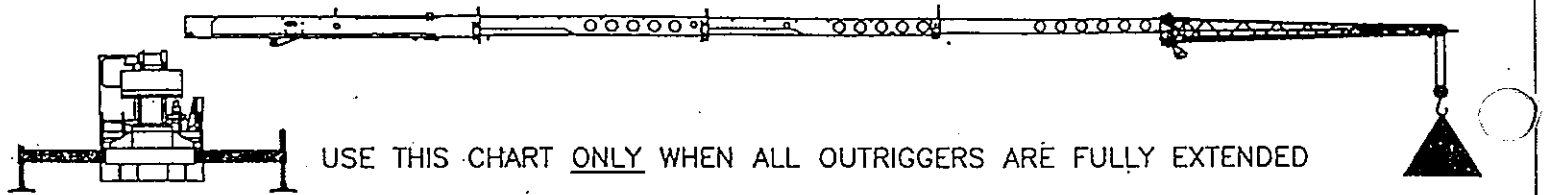
1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

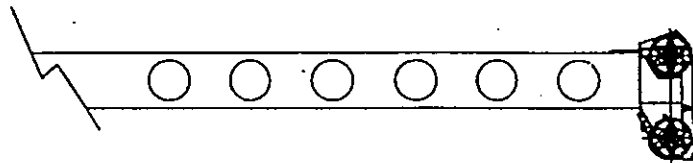
1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom angle, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched  areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a fully extended boom. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.
6. For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
7. For boom angles not shown, use the capacity of the next lower angle.
8. Listed radii are for fully extended boom only.

BOOM DEFLECTIONS NOT SHOWN





32 FT OFFSET JIB									
	0' OFFSET			15' OFFSET			30' OFFSET		
LOADED BOOM ANGLE (DEG)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)
75	38'	9000*	9000*	46'	7600*	7600*	52'	5800*	5800*
73	42'	8500*	8500*	49'	7200*	7200*	55'	5700*	5700*
71	45'	8100*	8100*	52'	6900*	6900*	58'	5500*	5500*
68	50'	7700*	7300	58'	6100*	6100*	63'	5000*	5000*
65	56'	6600*	6200	63'	5400*	5400*	68'	4500*	4500*
62	61'	5800*	4900	68'	4800*	4600	73'	4100*	4100*
59	66'	5100*	4000	73'	4300*	3900	77'	3700*	3700*
55	73'	4300*	3400	79'	3800*	3200	83'	3300*	3000
51	79'	3700*	2800	85'	3300*	2500	88'	3000*	2400
47	86'	3200*	2200	91'	2800*	2000	94'	2700*	2000
43	92'	2800*	1800	97'	2600*	1600	99'	2400*	1600
38	100'	2300*	1300	103'	2200*	1200	105'	2100*	1200
32	106'	1900	800	109'	1800	800	110'	1800*	800
25	113'	1500		114'	1500				
17	118'	1100		118'	1100				



Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

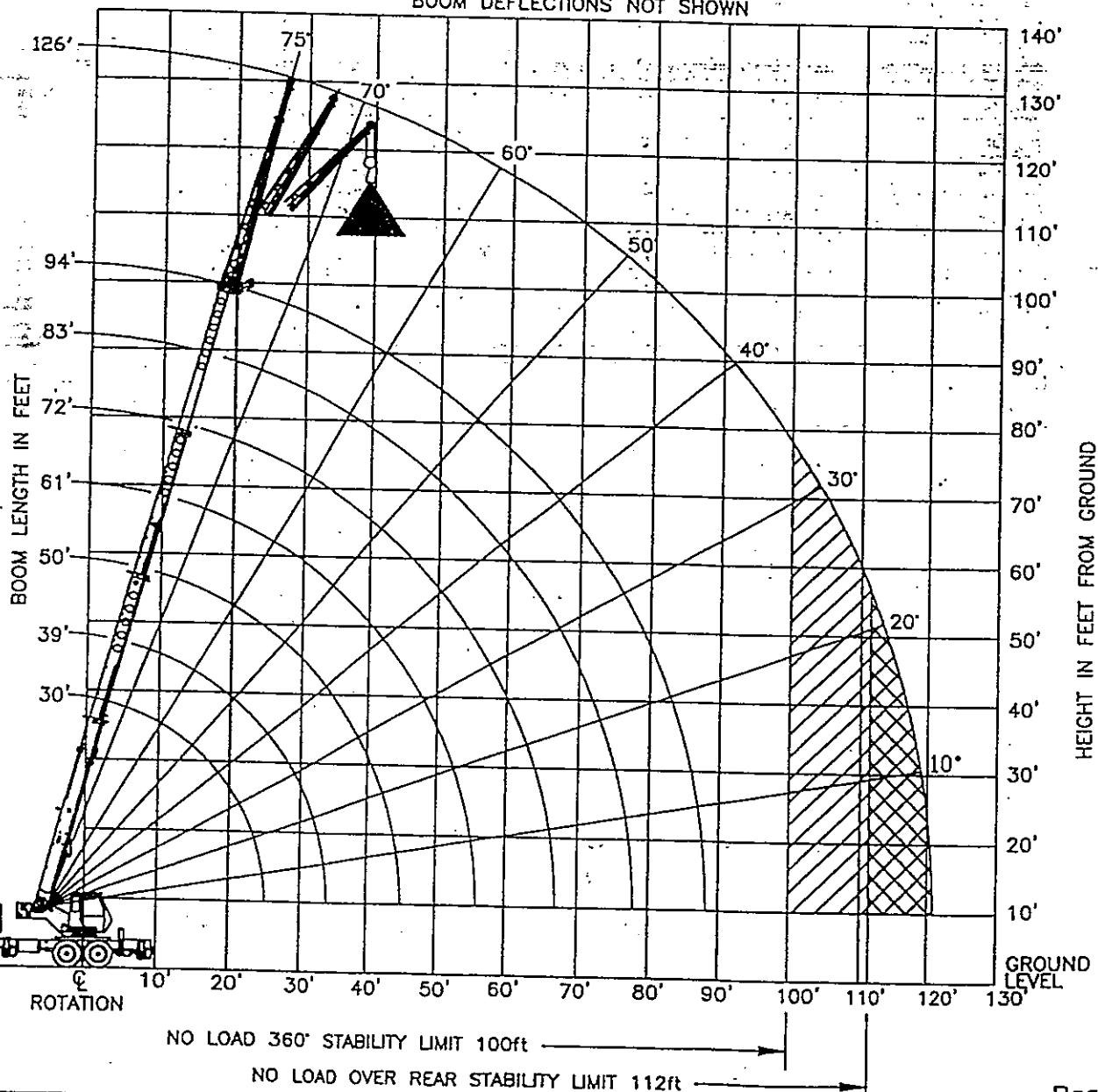
SET-UP:

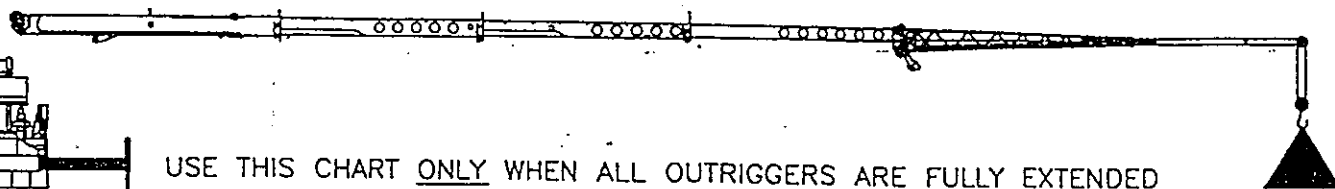
1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

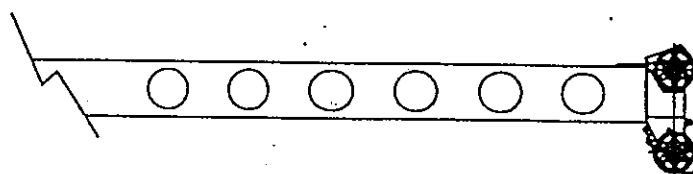
1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom angle, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
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5. Power telescoping boom sections must be extended equally.
6. For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
7. For boom angles not shown, use the capacity of the next lower angle.
8. Listed radii are for fully extended boom only.

BOOM DEFLECTIONS NOT SHOWN





36 FT OFFSET JIB									
	0° OFFSET			15° OFFSET			30° OFFSET		
LOADED BOOM ANGLE (DEG)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)
75	40'	8500*	8500*	48'	7200*	7200*	56'	5400*	5400*
73	43'	8000*	8000*	52'	6800*	6800*	59'	5300*	5300*
71	47'	7600*	7600*	55'	6400*	6400*	62'	5000*	5000*
68	53'	7300*	7100	61'	5600*	5600*	67'	4600*	4600*
65	58'	6300*	5900	66'	5000*	5000*	72'	4200*	4200*
62	63'	5500*	4700	71'	4400*	4400*	77'	3800*	3800*
59	69'	4800*	4000	76'	4000*	3800	81'	3500*	3500*
55	75'	4100*	3300	82'	3500*	3000	87'	3100*	2700
51	81'	3600*	2600	89'	3100*	2400	93'	2800*	2200
47	89'	3100*	2100	95'	2800*	2000	98'	2500*	1800
43	98'	2700*	1600	101'	2400*	1600	103'	2300*	1400
38	104'	2200	1200	108'	2100*	1100	109'	2000*	1000
32	111'	1700	800	114'	1700	700	115'	1700*	600
25	117'	1400		119'	1300				
17	122'	1100		123'	1100				



Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

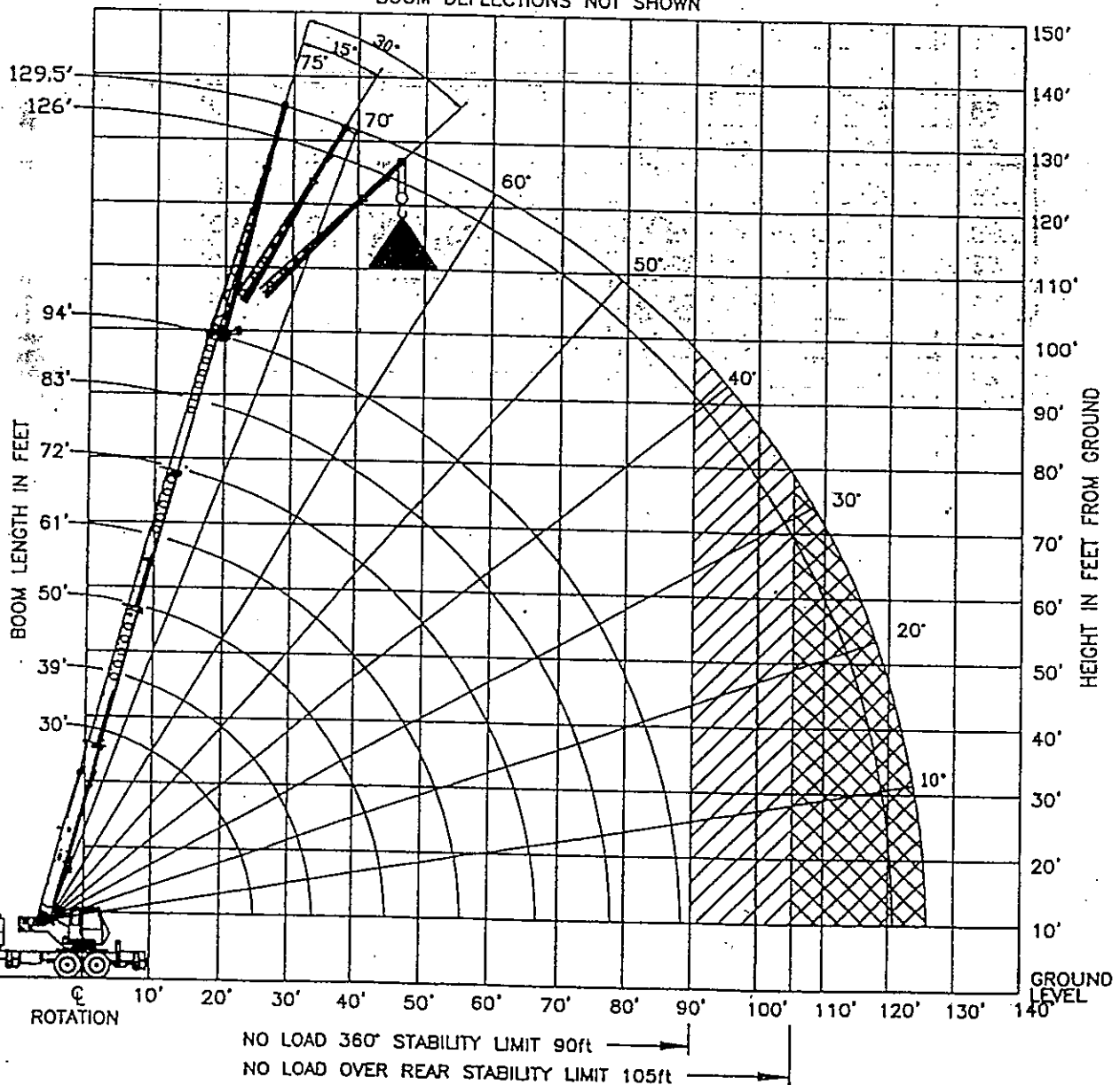
SET-UP:

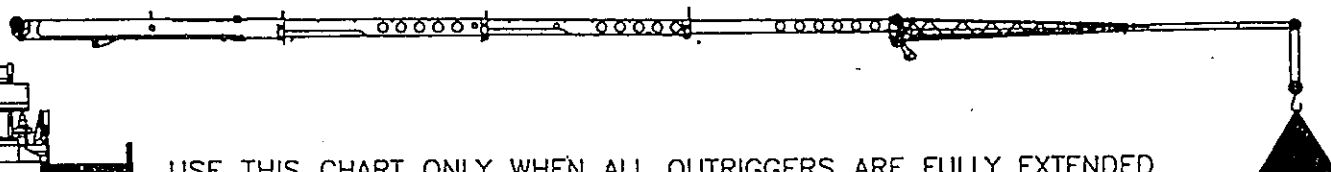
1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

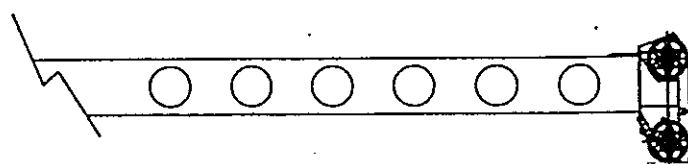
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2. When either radius or boom angle, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a fully extended boom. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.
6. For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
7. For boom angles not shown, use the capacity of the next lower angle.
8. Listed radii are for fully extended boom only.

BOOM DEFLECTIONS NOT SHOWN





49 FT OFFSET JIB									
	0° OFFSET			15° OFFSET			30° OFFSET		
LOADED BOOM ANGLE (DEG)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)	(REF) LOAD RADIUS (FT)	REAR ONLY (LB)	360° (LB)
75	41'	5000*	5000*	55'	3300*	3300*	62'	2600*	2600*
73	47'	4700*	4700*	59'	3200*	3200*	68'	2600*	2600*
71	52'	4400*	4400*	64'	3100*	3100*	73'	2500*	2500*
68	60'	4000*	4000*	70'	2900*	2900*	79'	2400*	2400*
65	66'	3700*	3700*	76'	2800*	2800*	84'	2400*	2400*
62	71'	3500*	3500*	81'	2700*	2700*	88'	2300*	2300*
59	77'	3300*	3300*	86'	2600*	2600*	93'	2300*	2300
55	84'	3000*	2900	93'	2500*	2300	99'	2200*	2200
51	91'	2800*	2300	99'	2400*	1900	105'	2200*	1900
47	100'	2700*	1800	106'	2300*	1500	110'	2100*	1500
43	109'	2300*	1400	112'	2000	1200	116'	1900*	1200
38	116'	1900	900	119'	1700	900	122'	1700*	900
32	122'	1500	600	126'	1400	500	127'	1400	500
25	129'	1200		131'	1100				
17	133'	900		135'	900				



Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

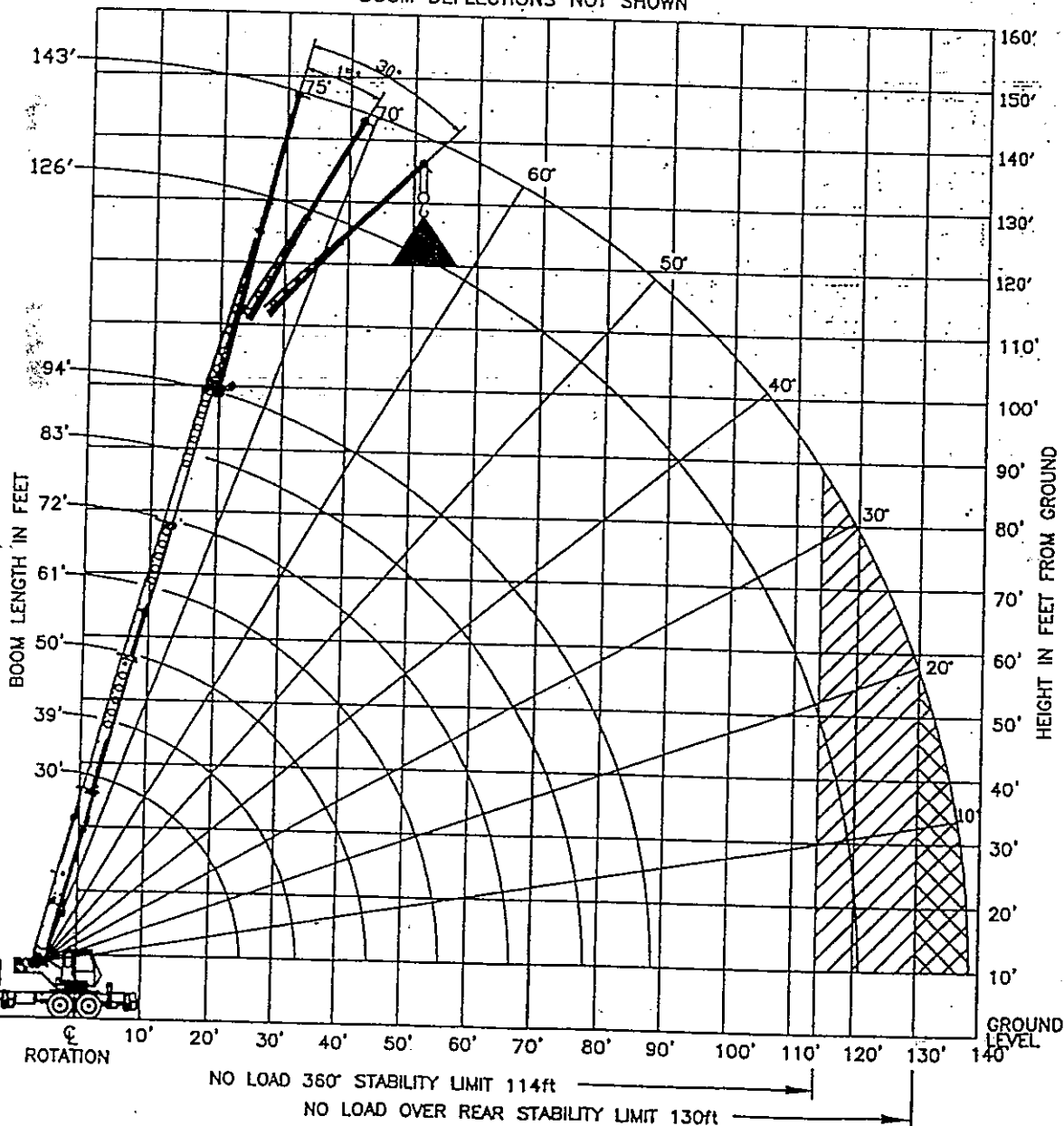
SET-UP:

1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom angle, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a fully extended boom. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.
6. For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
7. For boom angles not shown, use the capacity of the next lower angle.
8. Listed radii are for fully extended boom only.

BOOM DEFLECTIONS NOT SHOWN





Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

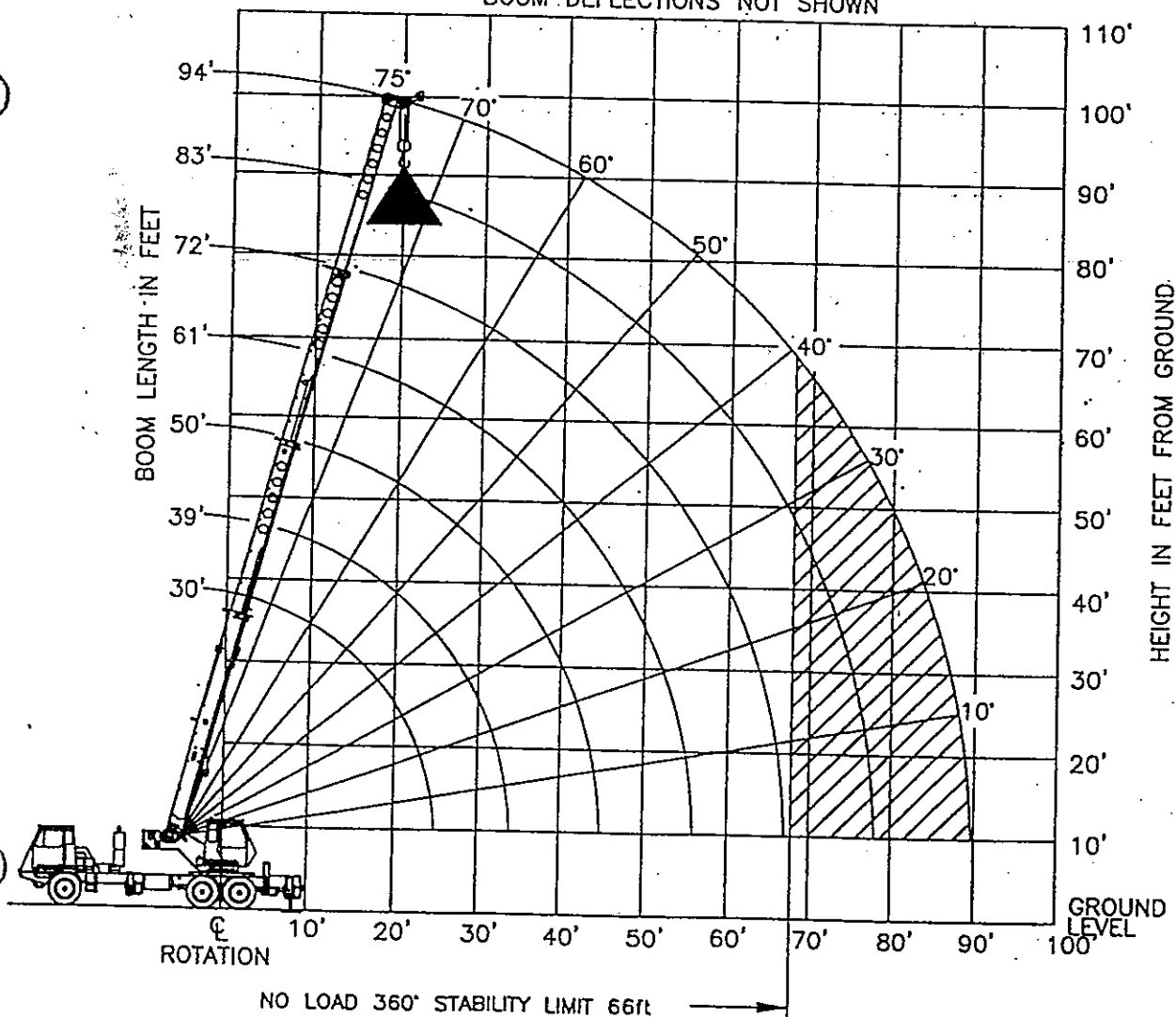
SET-UP:

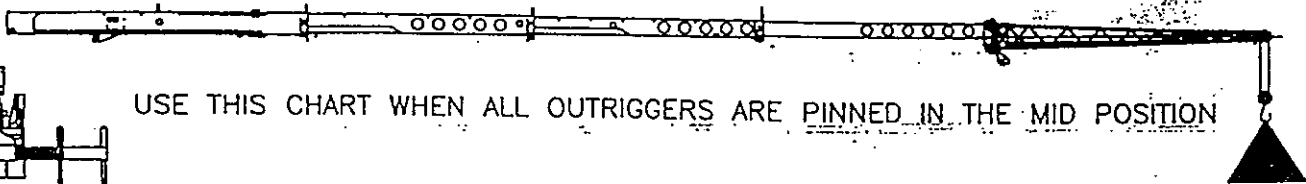
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5. Power telescoping boom sections must be extended equally.

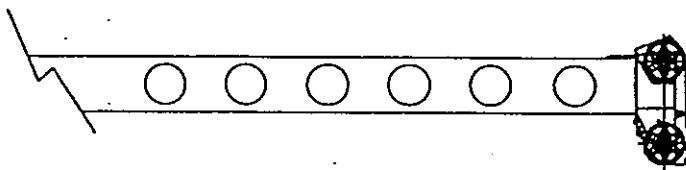
BOOM DEFLECTIONS NOT SHOWN





USE THIS CHART WHEN ALL OUTRIGGERS ARE PINNED IN THE MID POSITION

32 FT OFFSET JIB						
LOADED BOOM ANGLE (DEG)	0' OFFSET		15' OFFSET		30' OFFSET	
	(REF) LOAD RADIUS (FT)	360° (LB)	(REF) LOAD RADIUS (FT)	360° (LB)	(REF) LOAD RADIUS (FT)	360° (LB)
75	38'	7,600	46'	5,700	52'	4,200
73	42'	6,300	49'	4,900	55'	4,200
71	45'	5,300	52'	4,200	58'	3,500
68	50'	3,900	58'	3,300	63'	2,800
65	56'	2,900	63'	2,500	68'	2,100
62	61'	2,200	68'	1,800	73'	1,600



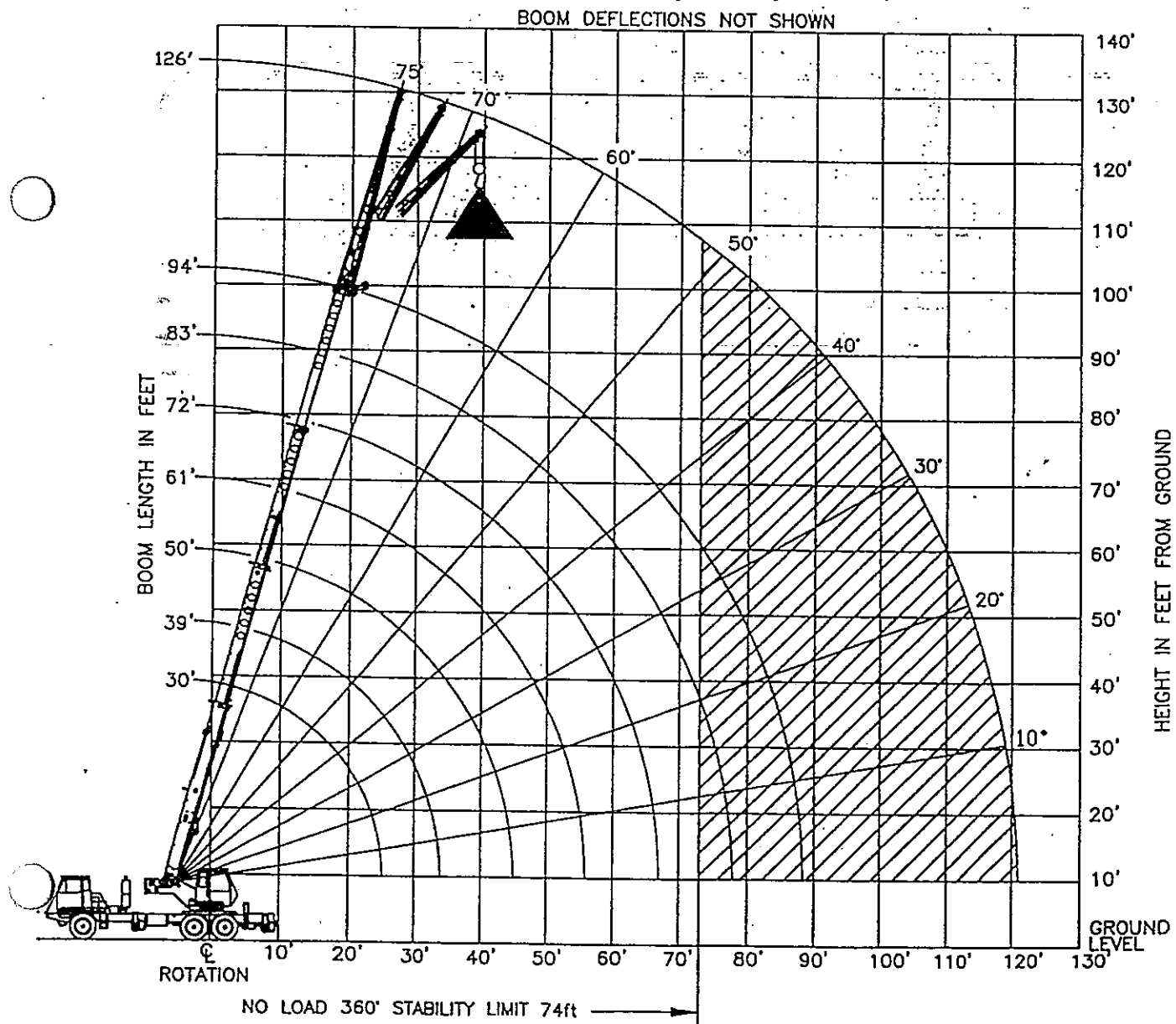
Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

SET-UP:

1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom angle, or both, are between listed values,-- the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched  areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a fully extended boom. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.
6. For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
7. For boom angles not shown, use the capacity of the next lower angle.
8. Listed radii are for fully extended boom only.





A diagram of a horizontal beam with six circular holes spaced evenly along its length. At the right end, there is a pulley system consisting of two wheels mounted on a common axle. A rope is attached to the left end of the beam, passes over the pulley, and then extends to the right.

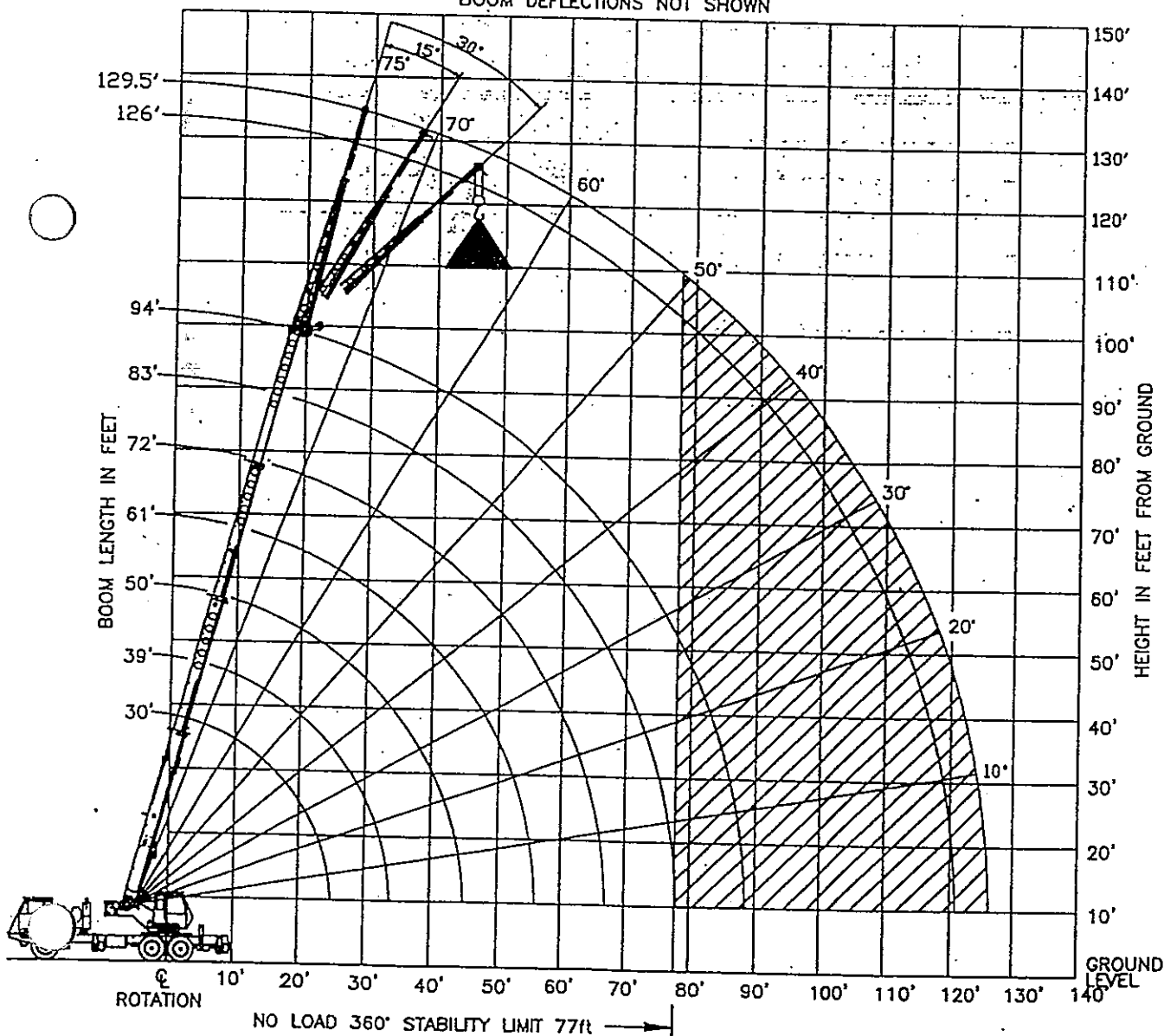
Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

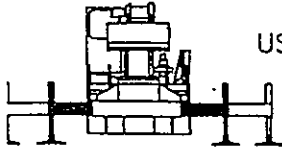
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OPERATION:

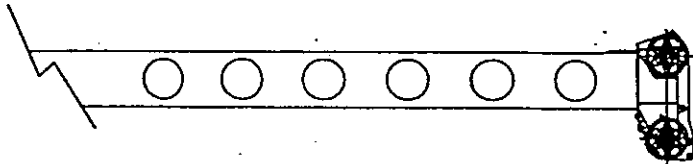
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5. Power telescoping boom sections must be extended equally.
6. For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
7. For boom angles not shown, use the capacity of the next lower angle.
8. Listed radii are for fully extended boom only.

BOOM DEFLECTIONS NOT SHOWN





1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

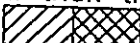
[illegible]

Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

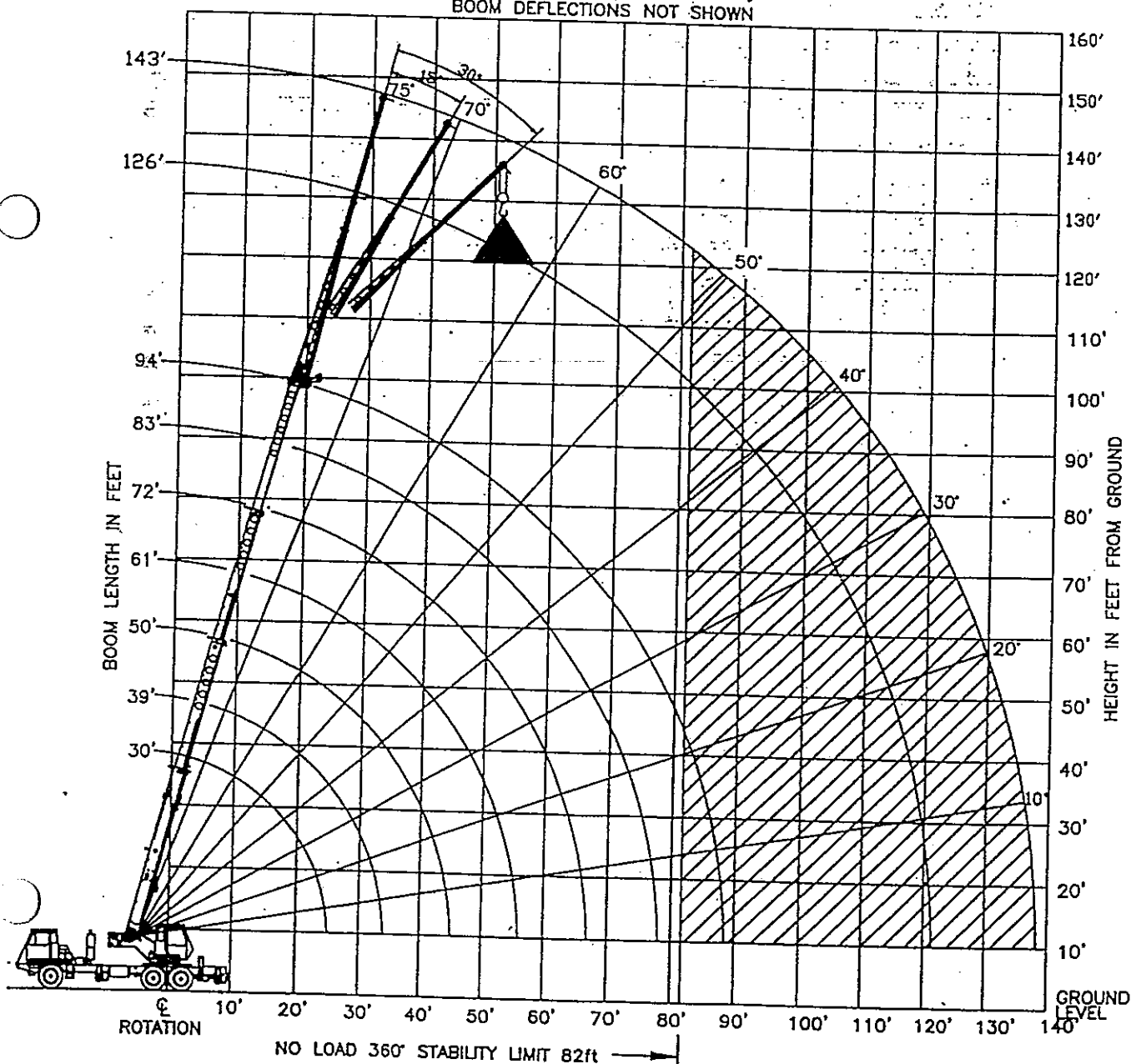
SET-UP:

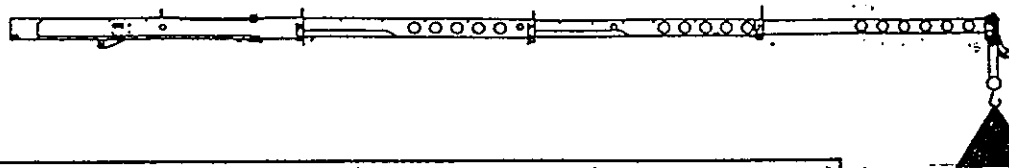
1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

OPERATION:

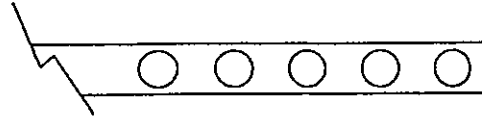
1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom angle, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched  areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a fully extended boom. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.
6. For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
7. For boom angles not shown, use the capacity of the next lower angle.
8. Listed radii are for fully extended boom only.

BOOM DEFLECTIONS NOT SHOWN





RATED LOAD ON OUTRIGGERS								
LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOAD RADIUS (FT)	LOADED BOOM ANGLE (DEG)	360° (LB)
BOOM LENGTH 30 FT			BOOM LENGTH 39 FT			BOOM LENGTH 50 FT		
9.0	65.1	35200						
10.0	63.0	28600	10.0	69.4	29300			
12.0	58.5	20400	12.0	66.2	21000	12.0	71.7	21500
15.0	51.4	13500	15.0	61.2	14100	15.0	68.0	14500
20.0	37.4	7400	20.0	52.3	8100	20.0	61.6	8500
25.0	13.7	4000	25.0	42.0	4900	25.0	54.8	5400
25.6	.0	3500	30.0	28.8	2800	30.0	47.3	3400
						35.0	38.7	2000
BOOM LENGTH 61 FT			BOOM LENGTH 72 FT					
15.0	72.1	14700				BOOM LENGTH 83 FT		
20.0	67.1	8800	20.0	70.8	8900			
25.0	61.9	5600	25.0	66.5	5800	25.0	69.8	5900
30.0	56.3	3600	30.0	62.0	3800	30.0	66.0	3900
35.0	50.4	2300	35.0	57.4	2500	35.0	62.2	2600
BOOM LENGTH 94 FT								
25.0	72.2	6000						
30.0	69.0	4000						
35.0	65.7	2600						



Add 100Lbs to the chart
the AUX BOOM HEAD SHEAR
ERECTED.

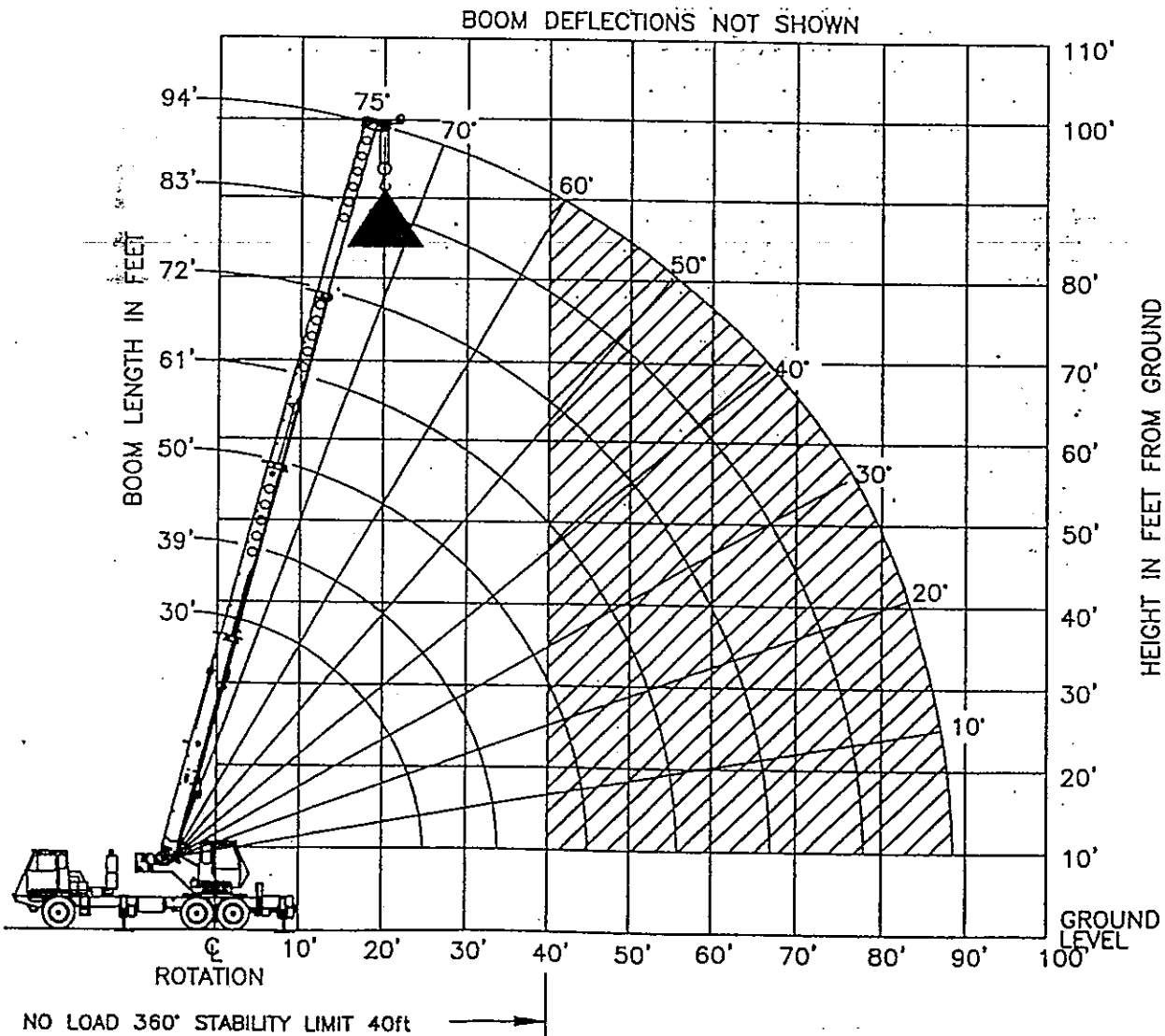
Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

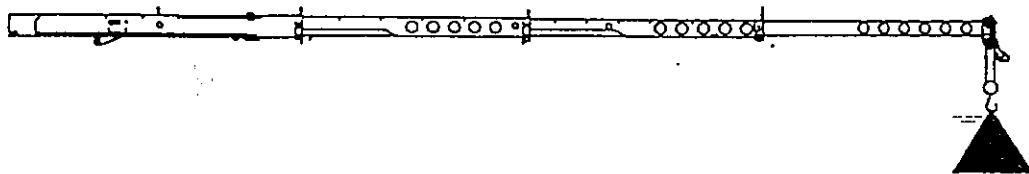
SET-UP:

1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended and the tires raised free of the supporting surface.

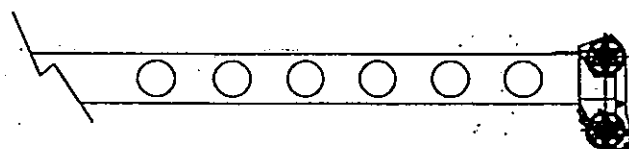
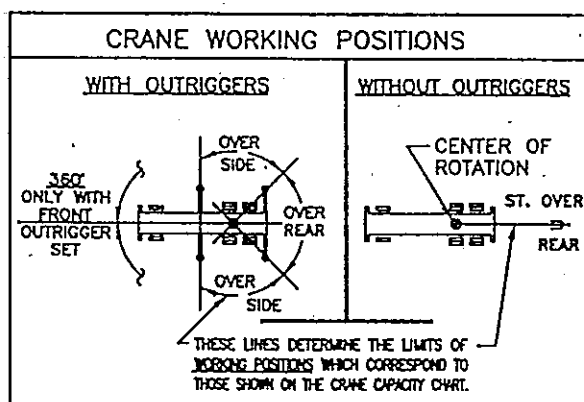
OPERATION:

1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
5. Power telescoping boom sections must be extended equally.





ON TIRES		
RADIUS (FT)	MAX BOOM LENGTH (FT)	BOOM STRAIGHT OVER REAR 0 TO 2 1/2 MPH
10	30	19,100
12	30	15,700
15	39	12,000
20	39	7,500
25	50	5,000
30	50	3,500
35	50	2,500
40	50	1,600



Add 100Lbs to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

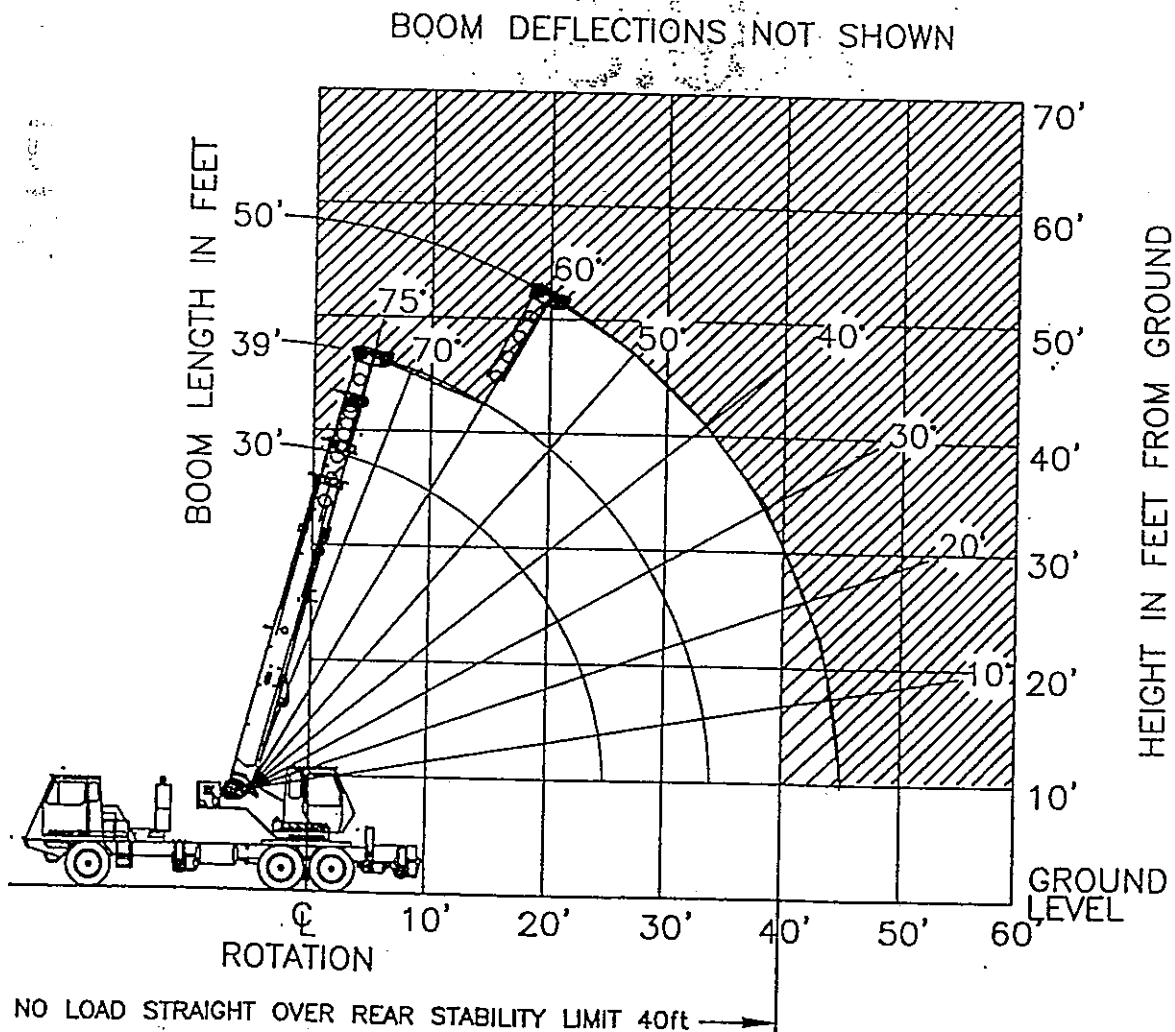
SET-UP:

1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on tires depend on appropriate inflation pressure and tire condition. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.
3. Use of jibs, lattice-type boom extensions, or fourth section pullout extended is not permitted for pick and carry operations.

4. For pick and carry operations, boom must be centered over the rear of the crane with swing brake and lock engaged. Use minimum boom point height and keep load close to ground surface. Travel must be on smooth level surface.
5. The load should be restrained from swinging. No on tire operation with jib erected.

OPERATION:

1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
2. When radius is between listed values the smaller of the two listed load ratings shall be used.
3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
4. Power telescoping boom sections must be extended equally.
5. Without outriggers, never maneuver the boom beyond listed load radii for applicable tires used to ensure stability.
6. Creep speed is crane movement of less than 200 ft. (61m) in 30 minute period and not exceeding 1.0 mph (1.6km/h).



Built in
Waverly, Iowa
U.S.A.

 **TEREX CRANES**
Waverly, Iowa 50677