

Link-Belt® HC-268 lifting crane capacities — open throat boom

PCSA Class 12-1471
Refer to notes page 7.

Boom — tubular; 80" (2.03 m) wide, 68" (1.73 m) deep with open throat top section, 1¼" (32 mm) diameter boom pendants, boom live mast, and boom midpoint suspension pendants as required.

Jib — tubular; 32" (0.81 m) wide, 24" (0.61 m) deep.

Counterweights — Refer to charts below.

Mounting — rubber tire mobile base: FMC; 12 x 6 drive, 288" (7.32 m) wheelbase, 11' 10" (3.61 m) wide.

Counterweights							
"A" upper		"AB" upper		"A" bumper		"AB" bumper	
Pounds	kilograms	Pounds	kilograms	Pounds	kilograms	Pounds	kilograms
47,000	16 783	85,000	38 556	11,400	5 171	26,700	12 111

Open throat boom or boom + jib machine can **lift off** ground unassisted, without load.

Standard HC-268 must be equipped with the counterweight combinations below when the indicated boom or boom + jib lengths are used.	Minimum/maximum boom or boom + jib lengths allowed	On outriggers							
		Over rear				Over side			
		Boom		Boom + jib		Boom		Boom + jib	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters
"AB" upper and No bumper	Minimum Maximum	60 300	27.21 136.08	Not applicable		60 280	27.21 127.00	Not applicable	
"A" upper and "A" bumper	Minimum Maximum	60 280	27.21 127.00	Not applicable		60 250	27.21 113.40	Not applicable	
"AB" upper and "A" bumper	Minimum Maximum	90 310	40.82 140.61	60 + 30 280 + 90	27.21 + 9.14 127.00 + 40.82	90 290	40.82 131.54	60 + 30 250 + 90	27.21 + 13.60 113.40 + 40.82
"AB" upper and "AB" bumper	Minimum Maximum	150 330	68.04 149.68	Not applicable		150 290	68.04 131.54	Not applicable	

Machine **travel** ① with open throat boom + jib, with no load ②

Standard HC-268 must be equipped with the counterweight combinations below when the indicated boom or boom + jib lengths are used.	Minimum/maximum boom or boom + jib lengths allowed	On tires ③							
		Jobsite moves at 1 m.p.h. (1.61 km/h) with boom or boom + jib in the air ④, and with upper facing rear only.				Jobsite moves at 5 m.p.h. (8.05 km/h), with boom or boom + jib horizontal over rear only, and supporting with standard suspension.			
		Boom		Boom + jib		Boom		Boom + jib	
		Feet	meters	Feet	meters	Feet	meters	Feet	meters
"A" upper and "A" bumper	Minimum Maximum	80 280	24.38 85.33	Not applicable		60 130	18.29 39.62	Not applicable	
"AB" upper and No bumper	Minimum Maximum	80 300	24.38 91.44	Not applicable		60 140	18.29 42.67	Not applicable	
"AB" upper and "A" bumper	Minimum Maximum	90 310	27.43 94.48	60 + 30 280 + 90	18.29 + 9.14 85.34 + 27.43	90 140	27.43 42.67	60 + 30 110 + 90	18.29 + 9.14 33.53 + 27.43
"AB" upper and "AB" bumper	Minimum Maximum	150 ⑤ 330	45.72 100.58	290 + 30 300 + 90	88.39 + 9.14 91.44 + 27.43	150 150	45.72 45.72	Not applicable	

① Hook block may be carried only when attached to carrier.

② Limited to 85% of available stability with machine standing level on firm supporting surface.

③ Air pressure in front and rear tires to be 100 p.s.i. (689 kPa) at 1 m.p.h. (1.6 km/h) or 5 m.p.h. (8.0 km/h).

④ Minimum/maximum boom lengths beyond 80' (24.38 m) and minimum maximum boom + jib lengths — with boom or boom + jib in the air — must be at 80' (24.38 m) hook radius.

⑤ Boom lengths 150' to 240' (45.72 to 73.15 m) must be at 110' (33.53 m) hook radius.

Caution: This material is for reference only. Operator must refer to in-cab capacity plate to determine allowable machine lifting capacities and operating procedures.

HC-268 lifting crane capacities

Refer to Notes page 7.

HC-268 open throat boom		Capacities on outriggers only															
Length	Radius Feet / meters	Angle Deg.	Boom point height Feet / meters	"AB" upper counterweight only			"A" upper and "A" bumper counterweights			"AB" upper and "A" bumper counterweights			"AB" upper and "AB" bumper counterweights				
				Over rear	Over side and 360° swing	Over rear	Over rear	Over side and 360° swing	Over rear	Over side and 360° swing	Over rear	Over side and 360° swing	Over rear	Over side and 360° swing			
Feet	meters	Deg.	Feet	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg
110' (33.53 m)	70	21.34	52.6	94' 8"	28.85	320	63.9	290	278	49.6	225	77.4	351	66.0	299	185.6*	84.2*
	80	24.38	45.7	86' 0"	26.22	589	53.2	241	231	41.1	186	64.9	294	55.0	249	174.0*	78.9*
	90	27.43	37.9	74' 10"	22.81	502	45.3	205	196	34.8	158	55.5	252	46.8	212	165.3*	75.0*
	100	30.48	28.3	59' 6"	18.13	435	39.1	177	170	29.9	117	48.2	219	40.5	184	144.0*	65.3*
	110	33.53	13.8	33' 6"	10.21	381	34.3	156	148	25.9	117	42.3	192	35.5	161	113.1*	51.3*
130' (39.62 m)	22	6.71	81.7	135' 11"	41.43	991*	218.4*	991*	218.4*	991*	218.4*	991*	218.4*	991*	218.4*	185.6*	84.2*
	25	7.62	80.3	135' 5"	41.28	941*	207.5*	941*	207.5*	941*	207.5*	941*	207.5*	941*	207.5*	174.0*	78.9*
	30	9.14	78.1	134' 6"	40.99	888*	195.7*	888*	195.7*	888*	195.7*	888*	195.7*	888*	195.7*	165.3*	75.0*
	35	10.67	75.8	133' 4"	40.64	835*	183.9*	835*	183.9*	835*	183.9*	835*	183.9*	835*	183.9*	144.0*	65.3*
	40	12.19	73.5	132' 0"	40.22	782*	172.1*	782*	172.1*	782*	172.1*	782*	172.1*	782*	172.1*	122.8*	55.7*
150' (45.72 m)	50	15.24	68.9	128' 7"	39.19	729*	160.3*	729*	160.3*	729*	160.3*	729*	160.3*	729*	160.3*	101.4*	45.9*
	60	18.29	64.1	118' 10"	37.86	676*	148.5*	676*	148.5*	676*	148.5*	676*	148.5*	676*	148.5*	80.4*	36.5*
	70	21.34	59.1	111' 10"	36.21	623*	136.7*	623*	136.7*	623*	136.7*	623*	136.7*	623*	136.7*	60.4*	27.6*
	80	24.38	53.8	112' 2"	34.19	570*	124.9*	570*	124.9*	570*	124.9*	570*	124.9*	570*	124.9*	40.0*	18.1*
	90	27.43	48.1	104' 0"	31.71	517*	113.1*	517*	113.1*	517*	113.1*	517*	113.1*	517*	113.1*	20.7*	9.4*
170' (51.82 m)	100	30.48	41.9	94' 0"	28.66	464*	102.3*	464*	102.3*	464*	102.3*	464*	102.3*	464*	102.3*	15.1*	6.8*
	110	33.53	34.7	81' 5"	24.80	377*	84.4*	377*	84.4*	377*	84.4*	377*	84.4*	377*	84.4*	11.1*	5.0*
	120	36.58	26.0	64' 4"	19.60	335*	74.4*	335*	74.4*	335*	74.4*	335*	74.4*	335*	74.4*	8.8*	4.0*
	130	39.62	12.7	35' 10"	10.92	298*	66.4*	298*	66.4*	298*	66.4*	298*	66.4*	298*	66.4*	6.6*	3.0*
	150	45.72	11.8	38' 0"	11.57	208*	46.4*	208*	46.4*	208*	46.4*	208*	46.4*	208*	46.4*	4.8*	2.2*
170' (51.82 m)	27	8.23	81.9	175' 7"	53.53	1570*	357.0*	1570*	357.0*	1570*	357.0*	1570*	357.0*	1570*	357.0*	185.6*	84.2*
	30	9.14	80.9	175' 2"	53.39	1531*	345.1*	1531*	345.1*	1531*	345.1*	1531*	345.1*	1531*	345.1*	174.0*	78.9*
	35	10.67	79.2	174' 4"	53.12	1454*	326.0*	1454*	326.0*	1454*	326.0*	1454*	326.0*	1454*	326.0*	165.3*	75.0*
	40	12.19	77.5	173' 4"	52.81	1400*	312.0*	1400*	312.0*	1400*	312.0*	1400*	312.0*	1400*	312.0*	144.0*	65.3*
	50	15.24	74.0	170' 8"	52.03	1109*	249.0*	1109*	249.0*	1109*	249.0*	1109*	249.0*	1109*	249.0*	113.1*	51.3*

Not applicable

(continued)

Capacities shown in thousands of pounds and kilograms.
 Measured vertically from center of boom head sheaves to ground with machine standing on tires.
 Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

GENERAL INFORMATION ONLY

HC-268 lifting crane capacities

Refer to Notes page 7.

HC-268 open throat boom				Capacities on outriggers only														
Length	Radius Feet	Angle Deg.	Boom point height Feet	"AB" upper counterweight only				"A" upper and "A" bumper counterweights				"AB" upper and "AB" bumper counterweights						
				Over rear		Over side and 360° swing		Over rear		Over side and 360° swing		Over rear		Over side and 360° swing				
				Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	
270' (82.30 m)	240	73.15	28.7	136' 11"	41.74	19	4.4	3.7	16	7.9	3.5	4.9	2.2	9.4*	4.2*	5.6	2.5	
	250	76.20	23.9	116' 8"	35.57	16	3.6	3.0	13	6.9	3.1	4.1	1.8	8.4*	3.7*	4.8	2.1	
	260	79.25	18.0	90' 7"	27.61	13	2.9	2.3	10	5.3	2.4	3.4	1.5	7.4*	3.3*	4.0	1.8	
	270	82.30	8.8	48' 6"	14.79	10	2.3	—	—	—	—	—	—	6.5*	2.9*	3.3	1.5	
	44	13.41	81.9	294' 5"	89.73	230*	50.7*	230*	50.7*	230*	230*	50.7*	230*	50.7*	230*	50.7*	230*	230*
	50	15.24	80.7	293' 6"	89.45	226*	49.8*	226*	49.8*	226*	49.8*	226*	49.8*	226*	49.8*	226*	49.8*	226*
	60	18.28	78.7	291' 8"	88.90	222*	48.8*	222*	48.8*	222*	48.8*	222*	48.8*	222*	48.8*	222*	48.8*	222*
	70	21.33	76.7	289' 6"	88.24	205*	45.2*	205*	45.2*	205*	45.2*	205*	45.2*	205*	45.2*	205*	45.2*	205*
	80	24.38	74.6	286' 11"	87.46	190*	41.8*	190*	41.8*	190*	41.8*	190*	41.8*	190*	41.8*	190*	41.8*	190*
	90	27.43	72.5	284' 0"	86.56	175*	38.7*	175*	38.7*	175*	38.7*	175*	38.7*	175*	38.7*	175*	38.7*	175*
100	30.48	70.5	280' 7"	85.54	154*	34.0*	154*	34.0*	154*	34.0*	154*	34.0*	154*	34.0*	154*	34.0*	154*	
110	33.53	68.4	276' 11"	84.40	140*	28.6	129	28.6	129	30.9*	140*	29.8	135	30.9*	140*	30.9*	140*	
120	36.58	66.2	272' 8"	83.12	127	24.5	111	24.5	111	26.4*	120*	25.6	116	26.4*	120*	27.1	123	
130	39.62	64.1	268' 1"	81.71	110	21.2	95	21.2	95	26.4*	120*	22.2	100	26.4*	120*	23.5	106	
140	42.67	61.8	263' 0"	80.16	96	18.3	83	18.3	83	24.5	111	19.2	87	24.6*	112*	20.5	92	
150	45.72	59.6	257' 5"	78.45	84	15.9	71	15.9	71	21.6	98	16.7	75	21.1*	96*	17.9	81	
160	48.77	57.3	251' 2"	76.57	74	13.7	62	13.7	62	19.1	86	14.6	66	21.1*	96*	15.6	70	
170	51.82	54.9	244' 6"	74.52	65	11.9	54	11.9	54	16.9	76	12.7	57	19.2*	87*	13.7	62	
180	54.86	52.4	237' 1"	72.28	57	10.3	46	10.3	46	15.0	68	11.0	49	17.2*	77*	11.9	54	
190	57.91	49.9	229' 1"	69.83	49	8.9	40	8.9	40	13.3	60	9.5	43	15.3*	69*	10.4	47	
200	60.96	47.3	220' 4"	67.14	43	7.6	34	7.6	34	11.8	53	8.2	37	13.7*	61*	9.1	41	
210	64.01	44.5	210' 7"	64.18	37	6.4	29	6.4	29	10.4	47	7.0	31	12.2*	55*	7.8	35	
220	67.06	41.6	199' 11"	60.92	32	5.4	24	5.4	24	9.2	41	6.0	27	10.8*	49*	6.7	30	
230	70.10	38.5	188' 0"	57.30	28	4.4	20	4.4	20	8.1	36	5.0	22	9.6*	43*	5.7	25	
240	73.15	35.2	174' 8"	52.23	23	3.6	16	3.6	16	7.1	32	4.1	18	8.4*	38*	4.8	21	
250	76.20	31.7	159' 6"	48.62	20	2.8	12	2.8	12	6.1	27	3.3	15	7.4*	33*	4.0	18	
260	79.25	27.7	142' 0"	43.27	16	2.1	7	2.1	7	5.4	24	2.6	11	6.4*	29*	3.2	14	
270	82.30	23.1	120' 11"	36.84	13	1.6	—	—	—	4.5	20	2.0	—	5.6*	25*	2.5	11	
280	85.34	17.3	93' 8"	28.55	10	—	—	—	—	3.8	17	—	—	4.7*	21*	—	—	
290	88.39	9.5	50' 0"	15.25	—	—	—	—	—	—	—	—	—	4.0*	1.8*	—	—	
310' (94.48 m)	47	14.33	81.9	314' 2"	95.76	—	—	—	—	—	—	—	—	42.5*	19.3*	42.5*	19.3*	
	50	15.24	81.3	313' 8"	95.63	—	—	—	—	—	—	—	—	42.2*	19.1*	42.2*	19.1*	
	60	18.28	79.4	312' 0"	95.11	—	—	—	—	—	—	—	—	41.4*	18.8*	41.4*	18.8*	
	70	21.33	77.5	310' 0"	94.49	—	—	—	—	—	—	—	—	38.3*	17.4*	38.3*	17.4*	
	80	24.38	75.6	307' 7"	93.76	—	—	—	—	—	—	—	—	34.5*	15.6*	34.5*	15.6*	
	90	27.43	73.7	304' 11"	92.93	—	—	—	—	—	—	—	—	30.4*	13.8*	30.4*	13.8*	
	100	30.48	71.8	301' 10"	91.98	—	—	—	—	—	—	—	—	28.1*	12.7*	28.1*	12.7*	
	110	33.53	69.8	298' 4"	90.92	—	—	—	—	—	—	—	—	26.0*	11.8*	26.0*	11.8*	
	120	36.58	67.9	294' 5"	89.74	—	—	—	—	—	—	—	—	24.1*	10.9*	24.1*	10.9*	
	130	39.62	65.8	290' 2"	88.44	—	—	—	—	—	—	—	—	22.3*	10.1*	22.3*	10.1*	
140	42.67	63.8	285' 6"	87.01	—	—	—	—	—	—	—	—	20.6*	9.3*	20.6*	9.3*		
150	45.72	61.7	280' 4"	85.44	—	—	—	—	—	—	—	—	19.2*	8.7*	19.2*	8.7*		
160	48.77	59.6	274' 8"	83.73	—	—	—	—	—	—	—	—	17.7*	8.0*	17.7*	8.0*		
170	51.82	57.4	268' 7"	81.86	—	—	—	—	—	—	—	—	16.2*	7.5*	16.2*	7.5*		
180	54.86	55.2	261' 11"	79.83	—	—	—	—	—	—	—	—	14.2	7.0*	14.2	7.0*		
190	57.91	52.9	254' 8"	77.62	—	—	—	—	—	—	—	—	12.5	6.6	12.5	6.6		
200	60.96	50.6	246' 10"	75.22	—	—	—	—	—	—	—	—	11.0	6.2	11.0	6.2		
210	64.01	48.1	238' 2"	72.60	—	—	—	—	—	—	—	—	9.6	5.7*	9.6	5.7*		
220	67.06	45.6	228' 10"	69.75	—	—	—	—	—	—	—	—	8.4	5.0*	8.4	5.0*		
230	70.10	43.0	218' 7"	66.63	—	—	—	—	—	—	—	—	7.3	4.4*	7.3	4.4*		
240	73.15	40.2	207' 4"	63.19	—	—	—	—	—	—	—	—	6.3	3.8*	6.3	3.8*		
250	76.20	37.2	194' 10"	59.39	—	—	—	—	—	—	—	—	5.3	2.9*	5.3	2.9*		

(continued)

① Capacities shown in thousands of pounds and kilograms.

② Measured vertically from center of boom head sheaves to ground with machine standing on tires.

③ Capacities for 360° swing applicable only when front center jack and front and rear outriggers are set in proper working position.

GENERAL INFORMATION ONLY

HC-268 lifting crane capacities

HC-268 open throat boom			Capacities on outriggers only													
Length	Radius Feet	Angle Deg.	Boom point height Feet	"AB" upper counterweight only		"A" upper and "A" bumper counterweights		"AB" upper and "AB" bumper counterweights		Over side and 360° swing		Over side and 360° swing		Over side and 360° swing		
				Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.	kg	Lbs.
310' (94.48 m)	260	79.25	180° 11"	55.14	20	4.5	2.0	5.5*	2.4*	—	—	—	—	—	—	
	270	82.30	165° 1"	50.32	16	3.7	1.6	4.6*	2.0*	—	—	—	—	—	—	
	280	85.34	26.7° 10"	44.75	13	3.0	1.3	3.8*	1.7*	—	—	—	—	—	—	
	290	88.39	22.3° 11"	38.06	10	2.3	1.0	3.0*	1.3*	—	—	—	—	—	—	
	300	91.44	16.8° 8"	29.47	—	—	—	2.3*	1.0*	—	—	—	—	—	—	
	310	94.48	8.2° 51' 6"	15.69	—	—	—	—	—	—	—	—	—	—	—	
	330' (100.58 m)	50	15.24	334° 0"	101.79	—	—	—	—	—	—	—	—	—	—	—
		60	18.28	80.1° 332° 5"	101.30	—	—	—	—	—	—	—	—	—	—	—
		70	21.33	78.3° 330° 6"	100.72	—	—	—	—	—	—	—	—	—	—	—
		80	24.38	76.5° 328° 2"	100.04	—	—	—	—	—	—	—	—	—	—	—
90		27.43	74.7° 325° 8"	99.26	—	—	—	—	—	—	—	—	—	—	—	
100		30.48	72.9° 322° 10"	98.38	—	—	—	—	—	—	—	—	—	—	—	
110		33.53	71.1° 319° 6"	97.39	—	—	—	—	—	—	—	—	—	—	—	
120		36.58	69.3° 315° 11"	96.29	—	—	—	—	—	—	—	—	—	—	—	
130		39.62	67.4° 311° 9"	95.08	—	—	—	—	—	—	—	—	—	—	—	
140		42.67	65.5° 307° 7"	93.75	—	—	—	—	—	—	—	—	—	—	—	
150	45.72	63.6° 302° 10"	92.30	—	—	—	—	—	—	—	—	—	—	—		
160	48.77	61.6° 297° 7"	90.72	—	—	—	—	—	—	—	—	—	—	—		
170	51.82	59.6° 285° 11"	89.01	—	—	—	—	—	—	—	—	—	—	—		
180	54.86	57.6° 285° 11"	87.15	—	—	—	—	—	—	—	—	—	—	—		
190	57.91	55.5° 279° 4"	85.13	—	—	—	—	—	—	—	—	—	—	—		
200	60.96	53.4° 272° 2"	82.96	—	—	—	—	—	—	—	—	—	—	—		
210	64.01	51.2° 264° 5"	80.60	—	—	—	—	—	—	—	—	—	—	—		
220	67.06	48.9° 256° 1"	78.05	—	—	—	—	—	—	—	—	—	—	—		
230	70.10	46.6° 247° 0"	75.28	—	—	—	—	—	—	—	—	—	—	—		
240	73.15	44.1° 237° 1"	72.27	—	—	—	—	—	—	—	—	—	—	—		
250	76.20	41.6° 226° 4"	68.98	—	—	—	—	—	—	—	—	—	—	—		
260	79.25	38.9° 214° 6"	65.38	—	—	—	—	—	—	—	—	—	—	—		
270	82.30	36.0° 210° 6"	61.40	—	—	—	—	—	—	—	—	—	—	—		
280	85.34	33.0° 196° 11"	56.97	—	—	—	—	—	—	—	—	—	—	—		
290	88.39	29.6° 170° 6"	51.96	—	—	—	—	—	—	—	—	—	—	—		

(continued)

Notes — lifting crane capacities

- The capacities included in this chart are the maximum allowable, and are based on machine standing level on firm supporting surface under ideal job conditions. Capacities are based on 85% of minimum tipping loads unless marked with an asterisk (*).
a. Asterisk indicates capacities are based on factors other than those which would cause a tipping condition.
- Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, supporting surface conditions, inflation of tires, and operating speeds. Operator must reduce load ratings accordingly to take such condition into account. Deduction from rated capacities must be made for weight of jib, hook block, ball/hook, sling, spreader bar or other suspended gear.
- Boom midpoint suspension pendants required for boom lengths exceeding 240' (73.15 m).
- For lifting 500,000 lb. (226,800 kg) capacity, 14-part load hoist line (1-1/8" - 29mm - diameter, type "N" wire rope) is required.

- Use hanger block.
- Jib cannot be used on boom longer than 300' (91.44 m).
- Refer to charts page 1 when rigging machine with boom and boom plus jib.
- Machine equipped with "A" or "AB" upper counterweight — do not swing over side until outriggers have been set.
- Boom live mast must be used for all capacities on this chart.
- Boom live mast may be used as short boom for machine assembly/disassembly only — it is not to be used for general lift crane service.
a. Maximum lifting capacity of mast is 85,000 lbs. (38,556 kg) from 12' (3.66 m) to 28' (8.53 m) maximum radius with machine on outriggers (front and rear).
b. Minimum 3-part load hoist line — 1" (25 mm) or 1-1/8" (29 mm) diameter, Type "N" wire rope — off rear main operating drum only — required to lift 85,000 lbs. (38,556 kg).

- Least stable position is over side.
- When handling loads on main load hoist line, with jib mounted on boom, reduce rated boom capacities as follows to compensate for jib weights —
30' (9.14 m) — 2,600 lbs. (1,179 kg)
50' (15.24 m) — 3,300 lbs. (1,496 kg)
70' (21.34 m) — 4,000 lbs. (1,814 kg)
90' (27.43 m) — 4,700 lbs. (2,132 kg)
- Refer to operator's manual for boom make up and counterweighting instructions.
- When muffled on fully extended and set outriggers with tires free of supporting surface.
- Capacities apply only to the machine as originally manufactured and normally equipped by Link-Belt Construction Equipment Company.

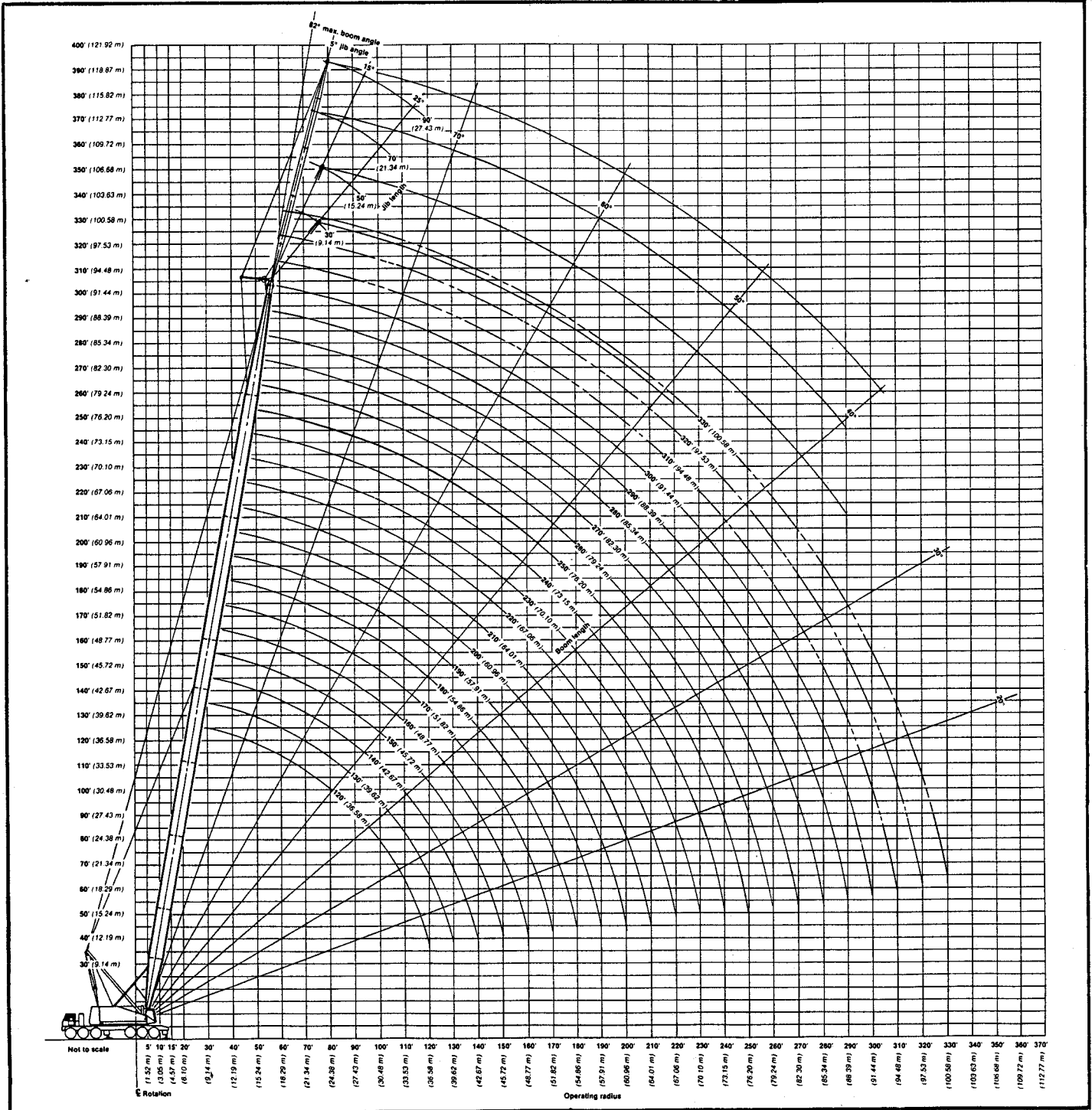
HC-268 lifting crane capacities — open throat boom

Boom — tubular; 80" (2.03 m) wide, 68" (1.73 m) deep with open throat top section, 1 1/4" (32 mm) diameter boom pendants, boom live mast, and boom midpoint suspension pendants as required.

Jib — tubular; 32" (0.81 m) wide, 24" (0.61 m) deep.

Mounting — rubber tire mobile base: Link-Belt; 12 x 6 drive, 288" (7.32 m) wheelbase, 11' 10" (3.61 m) wide.

Counterweights — Refer to charts page 1.



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