



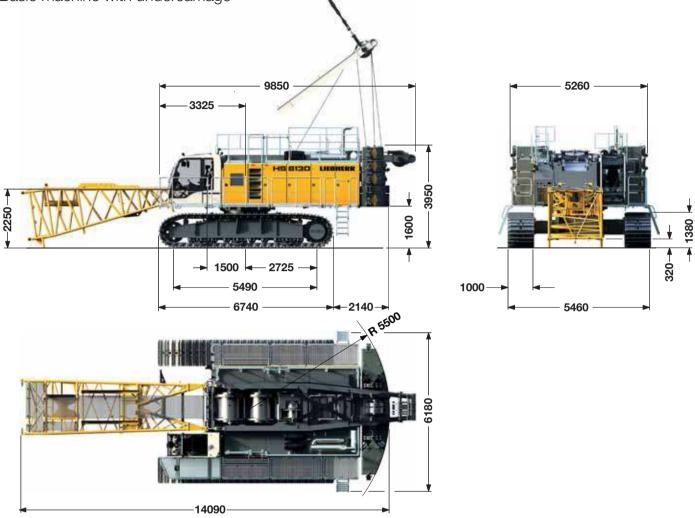






Dimensions

Basic machine with undercarriage



Operating weight

The operating weight includes the basic machine with HD undercarriage, 2 main winches 350 kN including wire ropes (90 m), and 14 m main boom, consisting of A-frame, boom foot (7 m) and boom head (7 m), 29 t basic counterweight, 1000 mm 2-web grousers and 50 t hook block. Total weight

approx. 116 t

Ground pressure

Ground bearing pressure

1.06 kg/cm²

Equipment

Main boom (No. 2018.33) max. length 53 m Modular designed equipment for lifting operation, with dragline or clamshell.

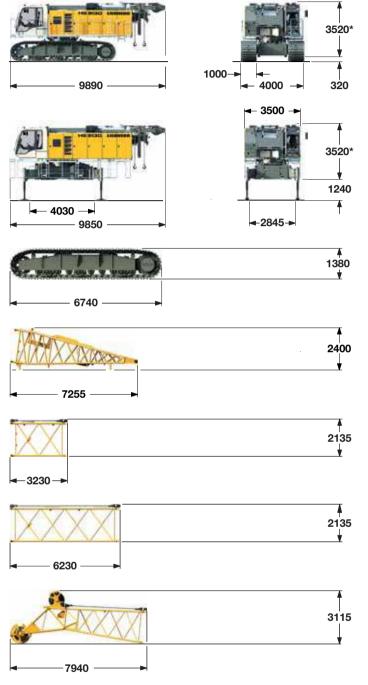
For dragline operation, a rotating fairlead is fitted into the boom foot. This minimizes the rope angle to drum, which results in lower rope wear.

Remarks

- Liebherr cable excavator HS 8005.01 1.
- Designed according to EN 474-1 and EN 474-12. 2.
- Machine standing on firm, horizontal ground. З.
- The weight of the lifting device (hoist ropes, hook block, shackle 4. etc.) must be deducted from the gross lifting capacity to obtain a net lifting value.
- 5. Additional equipment on boom (e.g. boom catwalks, auxiliary jib) must be deducted to get the net lifting capacity.
- For max. wind speed please refer to lift chart in operator's cab or 6. manual.
- 7. Working radii are measured from centre of swing and under load.
- 8. The lifting capacities are valid for 360 degrees of swing.

Transport dimensions and weights

Basic machine and boom (No. 2018.33)



*) 3450 mm with diesel engines for countries with little regulation, compliant with emissions level according to regulation ECE-R.96 H.

Basic machine

with HD undercarriage, A-frame, 2x 350 kN winches and self-assemb system for counterweight, without boom foot, and basic counterweigh Machine is ready for operation.	
Width	4000 mm
Weight without hoist rope	78000 kg
Weight of hoist rope (2x 90 m)	6.455 kg/m

Basic machine

with A-frame, self-assembly system, 2x 350 kN win foot, basic counterweight and crawlers. Machine is	
Width	3500 mm
Weight without hoist rope	51000 kg
Weight of hoist rope (2x 90 m)	6.455 kg/m

Crawler	2x
2-web grousers	1000 mm
Width	1055 mm
Weight	14900 kg

Boom foot (No. 2018.33)	7 m
Width	2500 mm
Weight incl. pendant ropes	3215 kg

Boom section (No. 2018.33)	3 m
Width	2110 mm
Weight incl. pendant ropes	750 kg

Boom section (No. 2018.33)	6 m
Width	2110 mm
Weight incl. pendant ropes	1230 kg

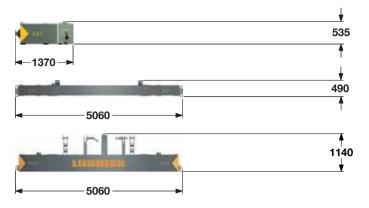
Boom head (No. 2018.33)	7 m
Width	2110 mm
Weight incl. pendant ropes	3950 kg

Weights can vary with the final configuration of the machine. The figures in this brochure may include options which are not within the standard scope of supply of the machine.

Courtesy of Crane.Market

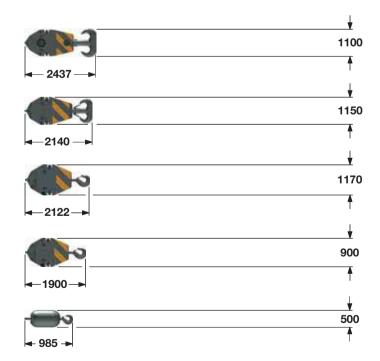
Transport dimensions and weights

Counterweights



Counterweight (option 6x)	4x
Width	840 mm
Weight	2680 kg
Counterweight	1x
Width	1220 mm
Weight	6300 kg
Counterweight	1x
Width	1220 mm
Weight	12000 kg

Hooks



160 t hook block – 3 sheaves	
Width	420 mm
Weight	2011 kg
100 t hook block – 2 sheaves	
Width	270 mm
Weight	1200 kg
80 t hook block – 1 sheave	
Width	245 mm
Weight	1200 kg
50 t hook block – 1 sheave	
Width	230 mm
Weight	750 kg
35 t single hook	
Width	500 mm
Weight	800 kg

Technical description



Power rating according to ISO 9249, 505 kW (677 hp) at 170	0 rpm
Engine type ——— Liebherr D 9508 A7–04	
Fuel tank — 770 I capacity with continuous leve	əl
indicator and reserve warning	
AdBlue tank — 96 I capacity with continuous level	
indicator and reserve warning	

Engine complies with NRMM exhaust certification EPA CARB Tier 4f and 97/68 EC Stage IV.

ECO-Silent Mode:

For work not requiring high engine power, the diesel engine can be operated in the ECO-Silent Mode (e.g. for inserting reinforcement cages, for dragline or lifting operation).

Due to the ECO-Silent Mode which can be preselected by the operator the engine runs with optimum fuel efficiency. This lowers consumption and reduces noise emission.

Option:

Engine with power reduction to 495 kW (QPME Ready)

Hydraulic system

The pumps are operated by a distributor gearbox. Axial piston displacement pumps work in closed and open circuits supplying oil only when needed (flow control on demand). To minimize peak pressure an automatically working pressure cut-off is integrated. This spares pumps and saves energy. The hydraulic oil is cleaned through electronically controlled pressure and return filters. Possible contamination is signaled in the cabin.

Ready made hydraulic retrofit kits are available to customize requirements e.g. powering casing oscillators, VM vibrators, hydraulic grabs, fixed leaders etc.

Working pressure —— max. 350 bar Oil tank capacity —— 1170 I

Crawlers

The track width of the undercarriage is changed hydraulically. Propulsion through axial piston motor, hydraulically released spring loaded multi-disc brake, maintenance-free crawler tracks, hydraulic chain tensioning device.

2-web grousers	—— 1000 mm
Drive speed	—— 0 – 1.25 km/h
Option:	

• Self-assembly system, jack-up system

𝔊 𝔍 Noise emission

Noise emissions correspond with 2000/14/EC directive. Guaranteed sound pressure level L _{PA} in the cabin ————	75.7 dB(A)
Guaranteed sound power level L _{WA} ————————————————————————————————————	- 110 dB(A)
machine operator — Vibration transmitted to the whole body of the	$< 2.5 \text{ m/s}^2$
machine operator	< 0.5 m/s ²



Winch options: 350 kN Line pull (nom. load) 36 mm Rope diameter 36 mm Drum diameter 830 mm Rope speed 0-95 m/min Rope capacity 1st layer 46.9 m Rope capacity in 4 layers (useable length) 235 m

The winches are outstanding in their compact design and easy assembly. Clutch and braking functions on the free-fall system are provided by a compact designed, low wear and maintenance-free multi–disc brake. The drag and hoist winches use pressure controlled, variable flow hydraulic motors. This system features sensors that automatically adjust oil flow to provide max. winch speed depending on load. Option:

Auxiliary winch	70 kN in boom foot
Tagline winch ———	30 kN with free fall
Tagline winch	70 kN with free fall

Control

The core of the Liebherr machines is the Litronic control system.

Developed and manufactured by Liebherr, this comprehensive system encompasses all control and monitoring functions and is designed to withstand extreme temperature changes and the rough heavy duty tasks common in the construction industry. Complete machine operating data, warnings and failure indications are clearly displayed in the required language on the high resolution monitor in the operator's cab.

Documentation of operating data (PDE) enables optimum diagnosis as well as early detection and prevention of more serious defects.

An electro-hydraulic proportional control allows several movements to be performed simultaneously. This ensures that all categories of loads can be positioned with utmost precision.

Options:

- PDE: Process data recording
- LiTU: Liebherr Telematics Unit
- Piling control / chisel control

C Swing

Consists of rollerbearing with external teeth for lower tooth flank pressure, fixed axial piston hydraulic motor, spring loaded and hydraulically released multi–disc holding brake, planetary gearbox and pinion.

Swing speed from 0-3.8 rpm continuously variable, selector for 3 speed ranges to increase swing precision.



Line pull	max. 165 kN
Rope diameter	24 mm
Boom up	56 sec. from 15° to 84°

Equipment

Casing oscillator and clamshell



Casing oscillator

Max. drilling diameter

– 3300 mm

Load chart for grab operation

34.3 t counterweight (main boom No. 2018.33)

				Boom length (m)				
Radius	20	23	26	29	32	35	38	Radius
(m)	t	t	t	t	t	t	t	(m)
5.6			52.2					5.6
6	53.0	53.0	51.1	50.0				6
7	53.0	53.0	48.1	46.9	40.1	38.9	33.9	7
8	51.1	50.8	45.5	44.1	37.7	36.5	31.7	8
12	28.5	28.5	28.4	28.4	28.3	27.8	25.2	12
16	19.1	19.0	18.9	18.8	18.7	18.1	17.5	16
20	13.8	13.8	13.7	13.6	13.4	13.0	12.5	20
24		9.3	10.4	10.3	10.2	10.1	9.7	24
26			9.0	8.9	8.7	8.5	8.3	26
30				5.8	5.7	5.5	5.3	30
32					4.5	4.3	4.1	32
34						3.2	3.0	34
36							2.1	36

Max. capacities in metric tonnes do not exceed 66% of tipping load. Capacities are for reference only and are not programmed in the LMI system. Max. lifting capacity with mechanical grab is 35 t. For higher lifting capacities a hydraulic grab is required.

Dynamic soil compaction



Load chart for dynamic soil compaction

34.3 t counterweight (main boom No. 2018.33)

				3		,
			Boom le	ngth (m)		
Radius	20	23	26	29	32	35
(m)	t	t	t	t	t	t
8	34.1	33.9	30.3	29.4	25.1	
9	29.8	29.7	28.7	27.5	23.9	22.8
10		25.5	25.5	25.4	22.4	21.5
11			22.2	22.1	20.9	20.3

Capacities in metric tonnes for boom lengths (20 m – 35 m)

Max. capacities in metric tonnes do not exceed 75% of tipping load. All loads given are max. values and must not be exceeded. They are only permitted in two-rope automatic operation and are valid for work on a surface with max. inclination of 1%. Lifting heights must not exceed 25 m.

Equipment

Slurry wall grab

Maximum capacity in duty of	ycle operation with standard ropes
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Line pull (1st layer)	kN	350
Rope diameter	mm	36
Minimum breaking load	kN	1220
Line pull - 1-rope duty cycle operation	kN	350
Line pull - 2-rope duty cycle operation ¹⁾	kN	530

 Lifting a load exceeding the line pull of one winch is only allowed if it can be ensured that each individual winch is not overloaded. When working with a mechanical 2-rope grab the total load to be lifted is limited by the line pull of one winch. Rigging and ropes are part of the load.

Capacities in slurry wall operation are for reference only and are not programmed in the LMI system.

All loads and counterweight configurations are max. values and must not be exceeded.

Weight of additional equipment on boom (e.g. catwalks, hose drums etc.) must be deducted to get the net capacity.



Load chart for slurry wall operation

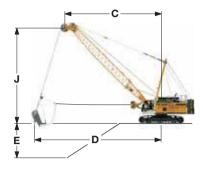
34.3 t counterweight (main boom No. 2018.33)

Capacities in metric tonnes for boom lengths (14 m – 38 m)

				В	loom length (r	n)				
Radius	14	17	20	23	26	29	32	35	38	Radius
(m)	t	t	t	t	t	t	t	t	t	(m)
5.6					52.2					5.6
6			53.0	53.0	51.1	50.0				6
7	53.0	53.0	53.0	53.0	48.1	46.9	40.1	38.9	33.9	7
8	46.5	46.6	46.6	46.6	45.5	44.1	37.7	36.5	31.7	8
9	39.0	39.1	39.1	39.1	39.1	39.0	35.8	34.2	29.8	9
10	33.5	33.6	33.6	33.6	33.5	33.5	33.4	32.2	28.2	10
12	25.8	25.9	26.0	25.9	25.9	25.8	25.7	25.6	25.2	12
14	20.8	20.9	20.9	20.9	20.8	20.7	20.6	20.5	20.4	14
16		17.3	17.3	17.3	17.2	17.1	17.0	16.9	16.8	16
18		14.5	14.6	14.6	14.6	14.5	14.4	14.2	14.1	18
20			12.5	12.5	12.5	12.4	12.3	12.2	12.0	20
22				10.8	10.8	10.7	10.6	10.5	10.4	22
24				9.3	9.4	9.4	9.3	9.1	9.0	24
26					8.3	8.2	8.1	8.0	7.9	26
28						7.2	7.1	6.9	6.7	28
30						5.8	5.7	5.5	5.3	30
32							4.5	4.3	4.1	32
34								3.2	3.0	34
36									2.1	36
38									1.2	38
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Max. lifting capacity with mechanical grab is 35 t. For higher lifting capacities a hydraulic grab is required. Stability calculated according to EN 996:1995. Machine standing on firm, horizontal ground.

Dragline equipment



Digging diagram

- C = Radius / dumping radius
- D = Max. digging radius = approx.
 - C + 1/3 to 1/2 J
- J = Height to centre rope pulley boom head



Load chart for dragline operation

34.3 t counterweight (main boom No. 2018.33)

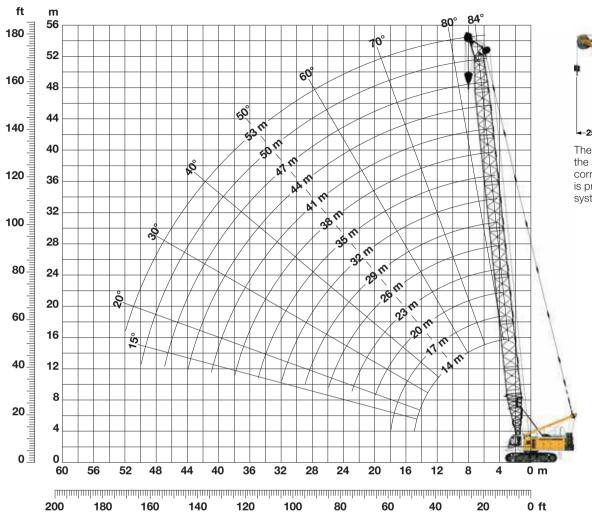
Capacities in metric tonnes for boom lengths (14 m – 35 m)

								E	Boom le	ength (n	n)								
		14			20		26				29		32				35		
alpha	С	J		С	J		С	J		С	J		С	J		С	J		alpha
	(m)	(m)	(t)	(m)	(m)	(t)	(m)	(m)	(t)	(m)	(m)	(t)	(m)	(m)	(t)	(m)	(m)	(t)	
55	10.7	12.9	37.8	14.2	17.8	25.6	17.6	22.7	17.2	19.4	25.2	14.5	21.1	27.7	12.5	22.8	30.1	10.8	55
50	11.7	12.1	33.6	15.5	16.7	22.6	19.4	21.3	14.8	21.3	23.6	12.7	23.2	25.9	11.0	25.2	28.2	9.2	50
45	12.5	11.2	30.5	16.7	15.5	20.0	21.0	19.7	13.3	23.1	21.8	11.3	25.2	23.9	9.4	27.4	26.1	7.4	45
40	13.3	10.3	28.0	17.9	14.1	18.1	22.5	18.0	12.2	24.8	19.9	10.0	27.1	21.8	7.8	29.4	23.8	5.9	40
35	13.9	9.2	26.1	18.9	12.7	16.4	23.8	16.1	11.1	26.2	17.8	8.7	28.7	19.6	6.6	31.1	21.3	4.8	35
30	14.5	8.2	24.6	19.7	11.2	15.1	24.9	14.2	10.0	27.5	15.7	7.6	30.1	17.2	5.6	32.7	18.7	3.9	30
25	15.0	7.0	21.8	20.4	9.6	13.3	25.9	12.1	9.1	28.6	13.4	6.8	31.3	14.6	4.9	34.0	15.9	3.2	25
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11313558 M180655 V1

Max. capacities in metric tonnes do not exceed 75% of tipping load. Capacities are for reference only and are not programmed in the LMI system. The size of the bucket has to be determined according to local conditions.

Working range - main boom 84° – 15°



Auxiliary jib 36 t



The maximum capacity of the auxiliary jib is 36 t. The corresponding load chart is programmed in the LMI system.

Main boom configuration

from 14 m to 53 m (Table 1 - No. 2018.33)

	Length					C	Configu	ration fo	or boom	length	s				
Boom foot	7 m	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom section	3 m		1		1		1		1		1		1		1
Boom section	6 m			1	1	2	2	3	3	4	4	5	5	6	6
Boom head	7 m	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom length (m)		14	17	20	23	26	29	32	35	38	41	44	47	50	53
Auxiliary jib applicable		~	~	~	✓	~	~	~	~	~	~	~	~	~	✓

Load chart for lifting operation

with 29 t counterweight (main boom No. 2018.33)

						Boo	om length	(m)						
Radius	14	17	20	23	26	29	32	35	38	41	44	47	50	Radius
(m)	t	t	t	t	t	t	t	t	t	t	t	t	t	(m)
4	130.0													4
5	106.0	100.2	94.9	90.1										5
6	83.0	79.2	75.7	72.5	69.4	66.6	63.9							6
7	67.9	65.2	62.8	60.4	58.1	56.0	54.0	52.1	50.2	48.5				7
8	56.1	55.3	53.4	51.6	49.8	48.2	46.5	45.0	43.5	42.1	40.7	39.4	38.1	8
10	40.2	40.3	40.3	39.5	38.4	37.2	36.1	35.0	34.0	32.9	31.9	31.0	30.0	10
12	30.8	30.9	30.9	30.9	30.8	30.0	29.1	28.3	27.5	26.6	25.9	25.1	24.3	12
14	24.6	24.7	24.8	24.7	24.6	24.5	24.1	23.6	22.9	22.3	21.6	21.0	20.3	14
18		17.1	17.2	17.2	17.1	16.9	16.8	16.6	16.5	16.0	15.5	15.0	14.5	18
20			14.6	14.6	14.5	14.4	14.3	14.1	13.9	13.7	13.3	12.8	12.4	20
24				10.8	10.8	10.7	10.5	10.4	10.2	10.0	9.8	9.6	9.2	24
26					9.4	9.3	9.1	9.0	8.8	8.6	8.4	8.2	7.9	26
30						7.0	6.9	6.8	6.6	6.4	6.2	6.0	5.8	30
32							6.0	5.9	5.7	5.5	5.3	5.1	4.9	32
34								5.1	4.9	4.7	4.6	4.3	4.1	34
38									3.6	3.4	3.3	3.0	2.8	38
40										2.9	2.7	2.5	2.3	40
44											1.7	1.5	1.4	44
46												1.1		46

Capacities in metric tonnes for boom lengths (14 m – 50 m) - with 350 kN winches

Above load charts are for reference only. For actual lift duty please refer to load chart in operator's cab or manual. Load charts for lifting operation are valid with classification according to ISO 4301-1/1986, group A1.

with 34.3 t counterweight (main boom No. 2018.33)

Capacities im metric tonnes for boom lengths (14 m – 53 m) - with 350 kN winches

	Boom length (m)														
Radius	14	17	20	23	26	29	32	35	38	41	44	47	50	53	Radius
(m)	t	t	t	t	t	t	t	t	t	t	t	t	t	t	(m)
5				98.4											5
6	47.3	86.6	82.8	79.3	76.0	72.9	70.0								6
7	74.3	71.4	68.7	66.2	63.7	61.4	59.2	57.2	55.2	53.3					7
8	61.4	60.6	58.5	56.6	54.7	52.9	51.1	49.5	47.9	46.4	44.9	43.5	42.1	40.7	8
10	44.1	44.2	44.3	43.5	42.2	41.0	39.8	38.6	37.5	36.4	35.3	34.3	33.3	32.3	10
12	34.0	34.1	34.1	34.0	33.9	33.1	32.2	31.3	30.4	29.6	28.7	27.9	27.1	26.3	12
14	27.2	27.3	27.4	27.3	27.2	27.1	26.8	26.0	25.3	24.6	23.9	23.4	22.7	22.1	14
18		19.0	19.2	19.1	19.0	18.9	18.7	18.6	18.4	18.0	17.5	16.9	16.4	15.9	18
20			16.4	16.3	16.3	16.1	16.0	15.8	15.6	15.4	15.1	14.6	14.1	13.6	20
24				12.2	12.2	12.1	11.9	11.8	11.6	11.4	11.2	11.0	10.7	10.2	24
26					10.7	10.5	10.4	10.2	10.1	9.9	9.7	9.5	9.3	8.9	26
30						8.1	8.0	7.9	7.7	7.5	7.3	7.1	6.9	6.7	30
32							7.0	6.9	6.7	6.5	6.4	6.1	5.9	5.7	32
34								6.0	5.9	5.7	5.5	5.3	5.1	4.9	34
38									4.5	4.3	4.1	3.9	3.7	3.5	38
40										3.7	3.5	3.3	3.1	2.9	40
44											2.5	2.3	2.1	1.9	44
46												1.8	1.6	1.4	46
48													1.2	1.0	48
													TLI	Г 10562598 M	180655 V1

Above load charts are for reference only. For actual lift duty please refer to load chart in operator's cab or manual. Load charts for lifting operation are valid with classification according to ISO 4301-1/1986, group A1.

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