

Self-Propelled 45 Ton Hydraulic Crane

Capacities Specifications Operating Ranges



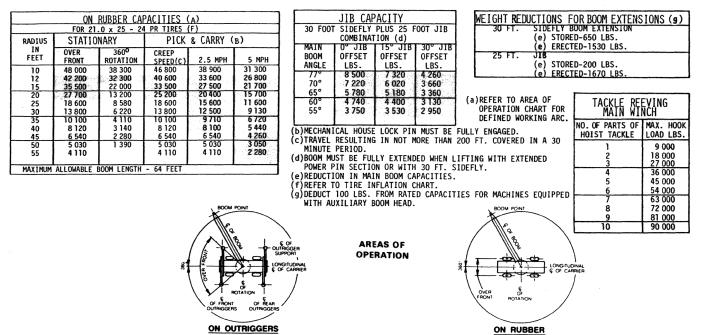
CONSTRUCTION EQUIPMENT CO.

BADGER MODEL 4445 CRANE LOAD CHART PSCA CLASS 10-186 80.8' BOOM

45 TON CAPACITY FULLY HYDRAULIC SELF-PROPELLED CRANE

BOOM LENGTH														SIDE 80.8	30 FT FLY PLUS FT. BOOM	RADIUS IN FEET
32.3	3 FEET	40	FEET		FEET	56	FEET	64	FEET	72	FEET	80.8	FEET		O FEET	
4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	
63 59 52	81 000	65	77 100 75 800 67 000	70	75 200 73 300 65 700	75 73 69	74 100 69 400 61 100	75 72	61 000 55 000	74	49 500					10 12 15
44	54 900	52 42 29	54 000 43 100 31 400	59 52 44	53 500 42 800 32 100	64 58 52	49 900 40 300 32 600	67 62 57	46 400 39 300 3 2 9 00	66		72 68 65	35 200 30 700 26 700			20 25 30
		1	18 900	34 21	24 000 18 600	45 37 27	24 500 19 100 15 200	52 46 39	24 800 19 400 15 5 00	57 52 46	25 000 19 600 15 800	61 56 52	22 900 19 800 16 000	65 62	13 788	35 40 45
							12 300	31 21	12 700 10 400	40 34 26	12 900 10 600 8 820	47 42 37	13100 10800 9020			50 55 60
										14	7 310	30 22 9	7 540 6 290 5 190	50 46 43	8 240 7 480 6 750	65 70 75
														39 35 30	5 880 5 070 4 360	80 85 90
														24 17 2	3 730 3 160 2 600	95 100 105
6 5 5 4	3 9 2 4	3 90 000 9 81 000 2 69 400 4 54 900	3 90 000 68 9 81 000 65 2 69 400 60 4 54 900 52 2 41 200 42	3 90 000 68 77 100 9 81 000 65 75 800 2 69 400 60 67 000 4 54 300 52 54 000 2 41 200 42 43 100 29 31 400	3 90.000 68 77.100 72 9 81.000 65 75.800 70 2 69.400 60 67.000 66 4 54.900 52 54.000 59 2 41.200 42 43.100 52 29 31.400 44 1 1.8.900 34	3 90 000 68 77 100 72 75 200 9 81 000 65 75 800 70 73 300 2 69 400 60 67 000 66 57 700 4 54 900 52 54 000 59 53 500 2 41 200 42 43 100 52 42 800 29 31 400 44 32 100 1 18 900 34 24 000	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	3 90.000 9 68 81.000 65 77 100 75 800 66 72 75 300 65 7000 75 69 400 69 61 100 72 75 55 000 61 000 74 49 500 72 4 9 500 35 200 70 73 73 300 75 69 400 61 100 72 75 55 000 74 74 49 500 72 35 200 35 200 4 54 900 52 54 000 59 53 500 64 49 900 67 46 400 70 41 800 72 35 200 74 18 500 74 18 500 74 49 500 66 35 300 64 30 0 65 32 900 61 30 100 65 26 700 71 16 300 2 41 200 42 43 100 52 32 600 57 32 900 61 30 100 65 26 700 71 16 300 2 1 18 900 34 24 000 45 24 500 52 24 800 57 25 000 61 12 200 64 15 800 52 10 800 65 12 100 1 18 600

	ON OUTRIGGERS FULLY EXTENDED-OVER FRONT (a)																
RADIUS IN FEET						BOOM L	ENGT	Ή							SIÐEF	30 FT LY PLUS FT. BOOM	RADIUS IN FEET
	32.3	FEET	40	FEET	48	FEET	56	FEET	64	FEET	72	FEET	80.8	FEET	11	O FEET	
	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	4°	LBS.	40	LBS.	
10 12 15	59	90 000 81 000 69 400	68 65 60	77 100 75 800 67 000	72 70 66	75 200 73 300 65 700	75 73 69	74 100 69 400 61 100	75 72	61 000 55 000	74	49 500					10 12 15
20 25 30	44	54 900 41 200	52 42 29	54 000 43 100 31 600	59 52 44	53 500 42 800 32 200	64 58 52	49 900 40 300 32 600	67 62 57	46 400 39 300 33 000	70 66	41 800 35 300 30 100	72 68 65	35 200 30 700 26 700		18 500 16 300	20 25 30
30 35 40 45			1	18 900	44 34 21	24 100 18 700	45 37	24 500 19 100	52 46	24 800 19 400	57 52	25 000 19 600	61 56	22 900 19 900	68 65	14 600 13 200	35 35 40 45
50 55	$\uparrow \uparrow$						27	15 300 12 500	39 31 21	15 600 12 800 10 600	40 34	15 800 13 000 10 800	52 47 42	16 000 13 200 11 000	59 56	12 100 11 100 10 300	50 55
60 65 70	++										26 14	9 070 7 610	37 30 22	9 250 7 820 6 620	50 46	9 230 8 240 7 480	60 65 70
75 80 85												an an tanan a tana a ta	9	5 560	43 39 35	6 750 6 180 5 400	75 80 85
90 95 100 105												····			30 24 17 2	4 710 4 100 3 550 3 010	90 95 100 105
																0.010	
								1									





PCSA CLASS 10-179 BADGER MODEL 4445 CRANE LOAD CHART 105' BOOM

45 TON CAPACITY FULLY HYDRAULIC SELF-PROPELLED CRANE

								UN OUTR	166F	KS FULL	EXI	ENDED-3	6U (A)					_		
RADIUS IN FEET	ľ						BOOM	LENGTH							SI EX	TENDED (D)	81.4	FT. BOOM	105		RADIUS IN FEET
	32.	.85 FEET	40	FEET		FEET	56	FEET	64	FEET		FEET		45 FEET		FEET		66 FEET		31 FEET	1.
	4	LBS.	4	LBS.	4		4	LBS.	4°	LBS.	4	LBS.	4.	LBS.	4	LBS.	4	LBS.	4	LBS.	
10 12 15	63 59 53	90 000 80 000 68 300	68 65 60	75 200 75 200 66 000	70 66	73 300 73 300 63 700	75 73 69	72 200 67 600 59 600	75 72	60 000 53 700		48 300									12
20 25 30		53 900 40 900	52 42 29	52 900 42 100 31 100	52	51 200 42 300 31 600	64 58 52	48 700 39 800 31 900		38 000 31 800	70 66 61	40 800 34 200 28 900		35 200 30 700 26 700	74 71	21 100 19 900	71	18 500 16 300			20 25 30
35 40 45			1	17 300	34 21	23 400 17 900	45 37 27	23 700 18 200 14 300	52 46 39	23 900 18 400 14 500	57 52 46	24 200 18 600 14 700	61 57 52	22 900 18 900 14 900	68 65 62	17 800 15 700 13 900		14 600 13 200 12 100	72 70 68	10 000 9 550 8 880	35 40 45
50 55 60							11	11 300	31 21	11 600 9 300	40 34 26	11 800 9 490 7 650	48 43 37	11 900 9 650 7 810	59 55 52	12 300 10 800 9 500	60 57 53	11 100 10 300 9 230	65 63 61	7 850 7 260 6 720	50 55 60
65 70 75						_					14	6 100	31 23 11	6 300 5 040 3 920	48 45 41	7 990 6 720 5 660	50 47 43	8 240 7 150 6 030	58 56 53	6 110 5 590 5 240	65 70 75
80 85 90															36 31 25	4 740 3 940 3 230	39 35 30	5 070 4 230 3 500	50 47 45	4 830 4 530 4 200	80 85 90
95 100 105															18 2	2 600 1 970	25 18 6	2 850 2 260 1 710	41 38 35	3 570 3 010 2 510	95 100 105
110 115 120																			31 26 21	2 050 1 640 1 261	110 115 120

							ON	OUTRIGGE	RS	FULLY EX	TENI	DED-OVER	R FRC	NT (A)							
RADIUS IN FEFT							BOOM	LENGTH							S	WER PIN ECTION TENDED (D)	SIDE	FLY PLUS	SIDE	FLY PLUS	RADIUS IN FEET
	32.	85 FEET	40	FEET	48	18 FEET 56 FEET 64 FEET 72 FEET 81.45 FEET									105 FEET		110.	66 FEET	134.	31 FEET	- 1551
1	4°		4	LBS.	4		4.		4	LBS.	4	LBS.	4	LBS.	14.	LBS.	120	LBS.	4	LBS.	
10 12 15	63 59 53	90 000 80 000 68 300	68 65 60	75 200 75 200 66 000	70	73 300 73 300 63 700	75 73 69	72 200 67 600 59 600		60 000 53 700	75	• 48 300	2								10 12 15
20 25 30		53 900 40 900	52 42 29	52 900 42 100 31 400		51 200 42 300 31 900	64 58 52	48 700 39 800 32 200	62	45 300 38 000 31 800	70 66 61	40 800 34 200 28 900	72 69 65	35 200 30 700 26 700	74 71	21 100		18 500 16 300			20 25 30
35 40 45			Ť	17 300	34 21	23 600 18 100	45 37 27	23 900 18 400 14 600		24 100 18 600	57 52 46	24 300 18 800 15 000	61 57 52	22 900 19 000 15 100	68 65 62	17 800 15 700 13 900	68 65	14 600 13 200 12 100	72 70 68	10 000 9 550 8 880	35 40 45
50 55								11 600	31 21	11 900 9 680	40 34	12 100 9 860	48 43	12 200 10 000	59 55	12 300 10 800	60 57	11 100 10 300	65 63	7 850 7 260	50 50
60 65 70											26 14	8 070 6 580	37 31 23	8 230 6 770 5 550	52 48 45	9 600 8 500 7 340	53 50 47	9 230 8 240 7 480	61 58 56	6 720 6 110 5 590	70
75 80 85										1			11	4 480	41 36 31	6 270 5 340 4 540	43 39 35	6 430 5 500 4 690	53 50 47	5 240 4 830 4 530 4 220	75 80 85 90
90 95 100 105															25 18 2	3 830 3 200 2 570	30 25 18 6	3 980 3 350 2 780 2 240	45 41 38 35	4 220 3 920 3 480 2 990	90 95 100 105
110 115 120																			31 26 21	2 540 2 130 1 760	110 115 120
125																			14	1 410	125

	FOR 2	1.0 x 25 - 2	4 PR TIRES	(F)	
RADIUS	STATI	ONARY	PICK	& CARRY (в)
IN FEET	OVER FRONT	360 ⁰ ROTATION	CREEP SPEED(C)	2.5 MPH	5 MPH
10	47 500	37 800	46 000	38 200	30 500
12	41 500	31 700	39 800	32 900	26 000
15	34 800	22 200	24 400	26 700	20 900
20	26 900	13 100	18700	19 600	14 900
25	18 500	8 350	14 900	14 700	10 700
30	13 300	5 700	11 600	11 400	8 010
35	9 500	3 530	9 500	8 560	5 570
40	7 380	2 420	7 380	6 800	4 140
45	5 670	1 470	5 670	5 250	2 840
50	4 140	1	4 1 4 0	3 810	1 620
55	3 1 3 0		3 1 30	2 770	1

J	IB CAP	ACITY			WEIGHT REDUCTIONS F	FOR BOOM EXTE	NSIONS
		NATION (D			30 FOOT SIDEFLY BOOM (e) STORED -	650 LBS.	
BOOM 0 ANGLE	° JIB FFSET 6 000	15° JIB OFFSET	30° JIB OFFSET 4 260		(e) ERECTED 25 FOOT JIB (e) STORED - (e) ERECTED		
70°	4 670	4 070	3 660				
60°	4 000 3 580 3 270	3 610 3 310 3 080	3 360 3 130 2 950	()	A) REFER TO AREA OF OPERATION CHART FOR DEFINED WORKING ARC.	TACKLE RE MAIN W	EVING INCH
					ULLY ENGAGED.	NO, OF PARTS OF HOIST TACKLE	LOAD
MINUTE I	PERIOD.				00 FT. COVERED IN A 30 FTING WITH EXTENDED	2	9 000 18 000 27 000
POWER P	IN SECT	ION OR WI	TH 30 FT.	SII		4	36 000 45 000
				ITIE	ES FOR MACHINES	7	54 000 63 000

WARNINGS:

1. MINIMUM WORKING MAIN BOOM ANGLE FOR THE FULLY EXTENDED BOOM WITH POWER PIN EXTENDED PLUS SIDEFLY AND JIB IS 55 DEGREES. TIPPING CAN OCCUR RAPIDLY WITHOUT ADVANCE NOTICE.

2. FOR OTHER BOOM CONFIGURATIONS, HAVING POWERED SECTIONS NOT FULLY EXTENDED, BUT WITH POWER PIN EXTENDED OR RETRACTED; WITH OR WITHOUT SIDEFLY; AN OR WITHOUT THE JIB, THE RATED LOADS ARE FOUND IN THE COLUMNS HEADED BY THE MAXIMUM LENGTH OF THEIR RESPECTIVE BOOM CONFIGURATIONS.

EQUIPPED WITH AUXILIARY BOOM HEAD.

THE BOOM ANGLE MUST BE USED TO DETERMINE THE PARTICULAR RATED LOAD. FOR BOOM ANGLES NOT PROVIDED, USE THE RATING OF THE NEXT LOWER BOOM ANGLE.

8

10

CAB

Fully-enclosed all steel cab with safety glass windows, removable front window, hinged skylight and sliding rear window, electric windshield wiper and washer, defroster fan, dome light, fire extinguisher, fully adjustable cushioned seat, seat belt. Propane or 31 heater optional.

CONTROL

Five levers for all boom, winch, and swing movements. One foot pedal, linked to boom raise-and-lower lever. Dead-man type (except swing) are self-centering: when controls are released, machine movements stop automatically. Swing brake, with free swing. Machine leveling gauge, electric horn, mechanical house lock, emergency brake, parking brake.

Key-operated ignition switch with indicator light, starter button, foot throttle, fuel gauge, voltmeter, hour meter. Gauges for engine oil pressure, transmission oil pressure, transmission oil temperature, engine coolant temperature, air pressure. Hydraulic filter and low air warning lights.

MAIN WINCH

(Model 34) Hydraulic powered up and down.

Speed - fpm (m/min)

	Maximum	Line Speed	Line Pull
Wrap	Full Load	No Load	Lbs (kg)
1	313 (95.4)	375 (114.3)	11,490 (5,212)
2	334 (101.8)	400 (121.9)	10,790 (4,894)
3	354 (107.9)	425 (129.5)	10,160 (4,609)
4	375 (114.3)	450 (137.2)	9,610 (4,359)
5	395 (120.4)	475 (144.8)	9,120 (4,137)

Optional 2-speed main winch:

High Speed - fpm (m/min)

2	Maximum	Line Speed	Line Pull
4P	Full Load	No Load	Lbs (kg)
1	492 (150)	590 (180)	7,670 (3,479)
2	526 (160)	632 (193)	7,160 (3,248)
3	562 (171)	674 (205)	6,710 (3,044)
4	596 (182)	716 (218)	6,310 (2,862)
5	632 (193)	758 (231)	5,960 (2,703)

Low Speed - fpm (m/min)

	Maximum	Line Speed	Line Pull
Wrap	Full Load	No Load	Lbs (kg)
1	246 (75)	295 (90)	15,340 (6,958)
2	263 (80)	316 (96)	14,310 (6,491)
3	281 (86)		13,420 (6,087)
4	298 (91)		12,630 (5,729)
5	316 (96)	379 (116)	11,930 (5,411)

Either winch includes 450' (137 m) of 5/8" (15.9 mm) cable. Free fall optional with either main winch.

AUXILIARY WINCH (Optional)

(Model PD12) Hydraulic powered up and down. Optional free fall - consult factory.

Speed - fpm (m/min)

	Maximum I	Line Speed	Line Pull
Wrap	Full Load	No Load	Lbs (kg)
1	176 (54)	194 (59)	7,500 (3,402)
2	194 (59)	213 (65)	6,830 (3,098)
3	211 (64)	232 (71)	6,260 (2,839)
4	229 (70)	252 (77)	5,780 (2,622)
5	246 (75)	270 (82)	5,380 (2,440)

Optional: 450' (137 m) of 1/2 " (12.7 mm) cable.

WIRE ROPE

All winch cable is preformed wire rope, 6x25 strands, right-regular lay, EIPS, steel core.

SWING

Planetary, with internal brake. Spring set, hydraulic release. Free swing or automatic brake.

Speed — 3 rpm.

ENGINE

GM 6V-53N diesel, 6 cyl ohv, 2 cycle, 197 hp (147 kw) at 2800 rpm, 318 cid (5.2L), 3,875" bore x 4.5" stroke (98 mm x 114 mm), 21:1 compression ratio, 431 ft-lbs (59.6 mkg) max torque at 1500 rpm.

Electric starter, 12-volt 65 amp alternator, 225 amp hour battery, 20-hour rate (975 cca). Air compressor, 12 cfm (5.7 L/sec) Fuel capacity: 130 gallons (492L)

TRANSMISSION

Six speed with rear axle disconnect, Electric three speed range and directional shift with electric over air high low shift and rear axle disconnect.

Drive	Transmission Range	Gear Shift	Maximum Speed mph (km/hr)
4-wheel	Low	1st	1.5 (2.4)
4-wheel	Low	2nd	3.1 (4.9)
4-wheel	Low	3rd	8.3 (13.3)
2-wheel	High	1st	4.3 (6.9)
2-wheel	High	2nd	8.7 (14)
2-wheel	High	3rd	21.7 (34.9)

Gradeability: NOTE: All performance data is based on standard machines, and may vary due to engine performance and optional equipment. Machine should be operated within a 30° slope limitation due to engine lubrication design.

AXLES

Ratio 22.4:1. Planetary steering. Front axle rigidly mounted to frame. Rear axle pinned for oscillation: automatic oscillation lockout. with manual override. Non-spin differential optional.

Fluid capacities in U.S. gallons. Specifications subject to change without notice.

BRAKES

Four-wheel air service brakes. Drums 20.25" x 4" (514 mm x 102 mm). Spring-set emergency and parking brakes on all four wheels.

TIRES:

21.00 x 25-24-PR, 15 x 25 rim **Optional:** 26.5 x 25-20-PR, 22 x 25 rim 26.5 x 25-26-PP, 22 x 25 rim 29.5 x 25-26-PP, 22 x 25 rim 29.5 x 25-22-PR, 25 x 25 rim

29.5 x 25-28-PR, 25 x 25 rim Spare tire, tire inflation kit

STEERING

Two independent systems. Front, hydrostatic controlled by Char-Lynn orbitrol unit. Rear, hydrostatic controlled by toggle switch on dash panel, with rear-wheel centering in-dicator light.

Turning radius:

Front-wheel steering: 38' (11.6m) Four-wheel coordinated: 21'6" (6.6m)

OUTRIGGERS

Beam type, hydraulic powered 24" (61cm) diameter floats. 21' (6.4m) spread center-to-center of jacks.

Optional - 30" (76 cm) floats.

WEIGHT-	-Lbs (kg)	Front Axle	Rear Axle
With	76,700	38,500	38,200
80′ boom	(34,785)	(17,460)	(17,325)
With	78,900	41,800	37,100
105′ boom	(35,782)	(18,957)	(16,825)

STANDARD EQUIPMENT

Dual headlights, tail lights, brake lights, back-up lights, turn signals, parking lights; front and rear fenders, tow loops, rear view mirrors, electronic boom angle indicator, electronic back-up alarm.

OPTIONAL EQUIPMENT

Jib: 25' (7.6 m) self-storing. Can only be erected to the end of the Side Fly. Deluxe boom angle indicator: Electronic, with adjustable limit settings and audible warning.

Anti-Two block system: Electric-hydraulic, for boom, Side Fly, or jib. Stops boom lower, boom extended, winch up movements automatically; audible and visual warning signals in cab; manual override. Also available with audible and visual warning signals only, without automatic stop.

Working lights: On front of cab and on boom. Rotating amber beacon: On top of cab. Vandalism protection package: Padlocks for access and storage doors, fuel tank; Lexan

windows; tinted safety glass. Tow winch: Mounted on front of frame, con-

trolled from cab. Line pull 15,000 lbs. (680 kg).

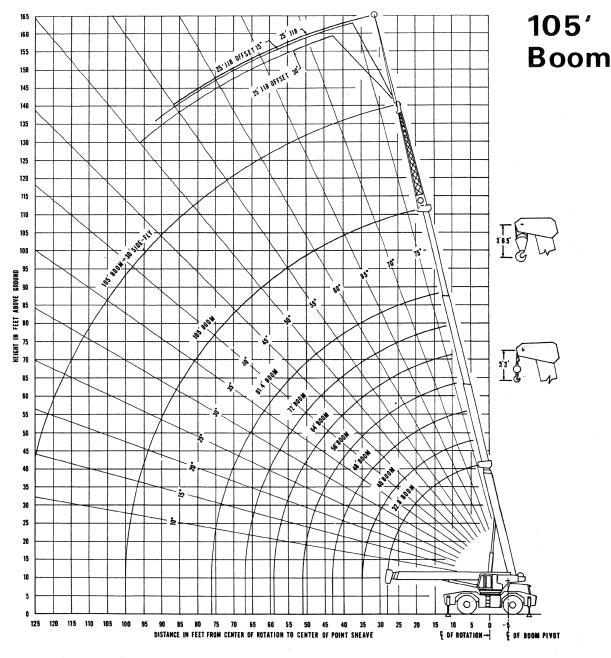
Rooster sheave, 45-ton 5-sheave hook block, 15-ton single sheave hook block, headache ball with 5-ton swivel hook, headache ball with 3-ton swivel hook for auxiliary winch, drum rotation indicators for main and auxiliary winches, front and rear pintle hooks, cold-weather starting kit with extra battery, electric heating element for hydraulic reservoir

BADGER CONSTRUCTION EQUIPMENT CO.

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OPERATING INSTRUCTIONS:

Radius of the load is the horizontal distance from a projection of the axis of rotation before loading, to the center of vertical hoist line or tackle with load applied.

Boom angles, which represent the unloaded boom angles, are to be used for reference only. These boom angles must be adjusted to maintain the proper load radius while the load is being picked. Load ratings in shaded areas are based on machine's hydraulic or structural competence and not of the machine's stability. Tipping capacities do not exceed 85% of tipping loads for "on outrigger" capacities and 75% of tipping loads for "on rubber" capacities as determined by tests in accordance with SAE recommended practice—"Crane Load Stability Test Code SAE J765a".

Crane load capacities are based on freely suspended loads. They are the maximum covered by the manufacturer's warranty with the machine leveled and standing on a firm supporting surface. Practical working loads depend upon supporting surface, wind, and other factors affecting stability, hazardous surroundings, experience of personnel, and proper handling; all of which must be taken into account by the operator. The weights of all auxiliary handling devices such as boom attachments, hoist block, hooks, and slings, except hoist rope, shall be considered as part of the load ratings.

All powered boom sections are synchronized to be extended equally at all times. Each section extends to a maximum distance of 24.3 feet. The maximum powered boom load which may be telescoped is limited by hydraulic pressure, boom angle, and boom capacity. It is safe to attempt to telescope any load within the stated conditions of the rating chart.

"On outriggers" capacities are based on outriggers being fully extended to a distance of 21 feet from centerline of vertical jack cylinders.

"On rubber" capacities are based on the tire as specified in the table. Machine must be on a firm and smooth, level surface.

For boom lengths not shown, use load ratings for next longer boom. Positioning or operation at radii and boom lengths beyond the maximums or minimums shown, is not intended or approved.

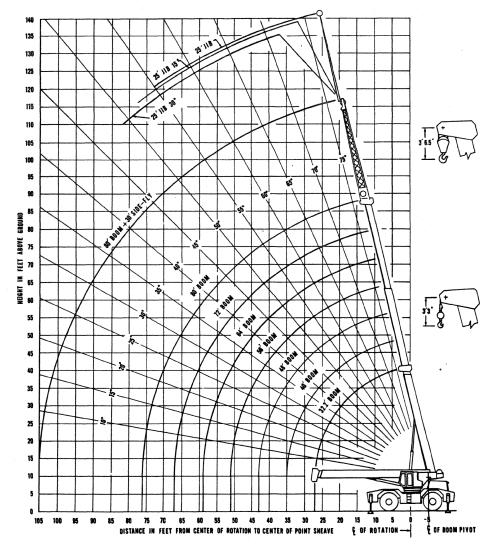
The boom assembly shall be fully retracted and leveled when crane is out of service.

WARNINGS:

. Minimum working main boom angle for the fully extended boom plus sidefly and jib is 55 degrees. TIPPING can occur rapidly without advance notice.

2. For other boom configurations, having powered sections not fully extended, but with or without sidefly; and with or without the jib, the rated loads are found in the columns headed by the maximum length of their respective boom configurations. The boom angle must be used to determine the particular rated load. For boom angles not provided, use the rating of the next lower boom angle.

80' Boom



WARNINGS

1. Minimum working main boom angle for the fully extended boom with power pin extended plus

Minimum working main boom angle for the fully extended boom with power pin extended plus sidefly and jib is 55 degrees. **Tipping** can occur rapidly without advance notice. For other boom configurations, having powered sections not fully extended, but with power pin extended or retracted; with or without sidefly; and with or without the jib, the rated loads are found in the columns headed by the maximum length of their respective boom configurations. The boom angle must be used to determine the particular rated load. For boom angles not provided, use the rating of the next lower boom angle.

IMPORTANT INSTRUCTIONS

Radius of the load is the horizontal distance from a projection of the axis of rotation before loading, to the center of vertical hoist line or tackle with load applied.

Boom angles, which represent the unloaded boom angles, are to be used for reference only. These boom angles must be adjusted to maintain the proper load radius while the load is being picked.

Load ratings in shaded areas are based on machine's hydraulic or structural competence and not on the machine's stability

Tipping capacities do not exceed 85% of tipping loads for "on outrigger" capacities or 75% of tipping loads for "on rubber" capacities as determined by tests in accor-dance with SAE recommended practice — "Crane Load Stability Test Code SAE J-765-a."

Crane load capacities are based on freely suspended loads. They are the maximum covered by the manufacturer's warranty with the machine leveled and standing on a firm supporting surface.

Practical working loads depend upon support-ing surface, wind, and other factors affecting stability, hazardous surroundings, experience of personnel, and proper handling; all of which must be taken into account by the operator.

The weights of all auxiliary handling devices such as boom attachments, hoist block, hooks, and slings, except hoist rope, shall be considered as part of the load ratings.

Powered boom sections are synchronized to be extended equally at all times. Each section extends to a maximum distance of 24 feet. The maximum powered boom load which may be telescoped is limited by hydraulic pressure, boom angle, and boom capacity. It is safe to attempt to telescope any load within the stated conditions of the rating chart.

"On outriggers", capacities are based on outriggers being fully extended to a distance of 21 feet from centerline to centerline of vertical jack cylinders.

For boom lengths not shown, use load ratings for next longer boom. For load radii not shown, use load rating for next larger rated radius. Positioning or operation at radii and boom lengths beyond the maximums or minimums shown, is not intended or approved.

The boom assembly shall be fully retracted and leveled when crane is out of service.

From main boom capacities, deduct: 650 lbs. when Side-Fly stowed; 1,530 lbs. when Side-Fly erected; 200 lbs. when jib stowed; 1,670 lbs. when jib erected.

Hoist reeving should be based on 9,000 lbs. per part of line.

HYDRAULIC SYSTEM

Two 2-section tandem pumps, 162 gpm (613 L/min) at 2470 rpm, mounted on torgue converter with clutch. Steering pump, 18 gpm (68 L/min).

12 double-acting cylinders:

2 boom hoist: 8" (203 mm) ID 6.0" OD x 5.0" ID (152 mm x 127 mm) rod

2 boom telescoping: 6" (152 mm) ID 5" OD x 4" ID (127 mm x 102 mm) rod

Outrigger cylinders: 4 telescoping: 2.5" ID, 1.5" rod

(64 mm x 38 mm) 4 jack: 6.5" ID, 4.5" rod

(165 mm x 114 mm)

Vane-type swing motor.

Operating pressure: 2500 psi (176 kg/cm2) max.

Pressurized reservoir.

Oil capacity: reservoir 182 gal (689 L), system 300 gal (1,136 L)

Filtration unit built into reservoir: 10-micron disposable-element filter with automatic safety relief, built-in magnets; visual indicator or filter housing, indicator lights in engine gauge cluster.

Fin and tube type oil cooler.

Main relief valves in all circuits. Holding valves on boom hoist, boom telescoping and jack cylinders; thermal relief protection in telescope and hoist circuits.

BOOM

80' Boom - Three section. Base section plus two self proportioning hydraulically telescoping sections. Extends to 80' (24.4 m), retracts to 32'6" (9.9 m). Modified hexagon cross-section is selfaligning. Five-sheave head.

105' Boom - Four-section, two self-proportioning hydraulically telescoping section, manually pinned end section. Extends to 105' (32 m), retracts to 32'9" (10 m). Modified hexagon cross-section is self-aligning. Five-sheave head.

Side Fly (optional) - 30' (9.1 m) self-storing boom section, hinged to boom head.